

DC Solid State Transformer Based on Series-connected SiC MOSFETs

仅限PMIC会员单位内部使用，不得外传

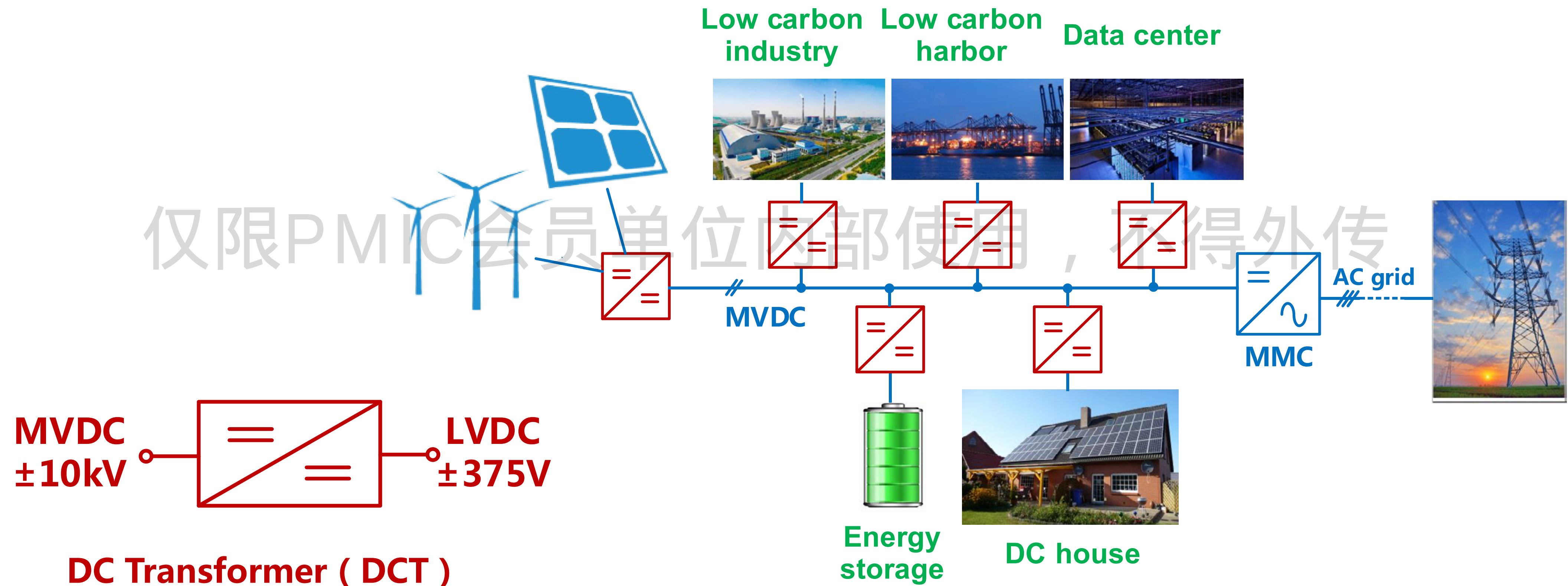
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College of Electrical Engineering
Zhejiang University
Hangzhou, China

Wuhan, China, November 3, 2022

DC Transformer Applications

- DC Transformer applications : DC grid, Energy storage, Datacenter, DC house...



[1]李彬彬. 中压配电网中的电力电子变技术探讨. 2021.09.26.

Industrial DCT Demonstrator



中科院电工所1MW
 $134\text{kW/m}^3 \pm 8\text{kV}/\pm 375\text{V}$



国电南瑞2.5MW
 $\sim 118\text{kW/m}^3 \pm 10\text{kV}/\pm 375\text{V}$



中电普瑞 2.5MW
 $\sim 109\text{kW/m}^3 \pm 10\text{kV}/\pm 375\text{V}$

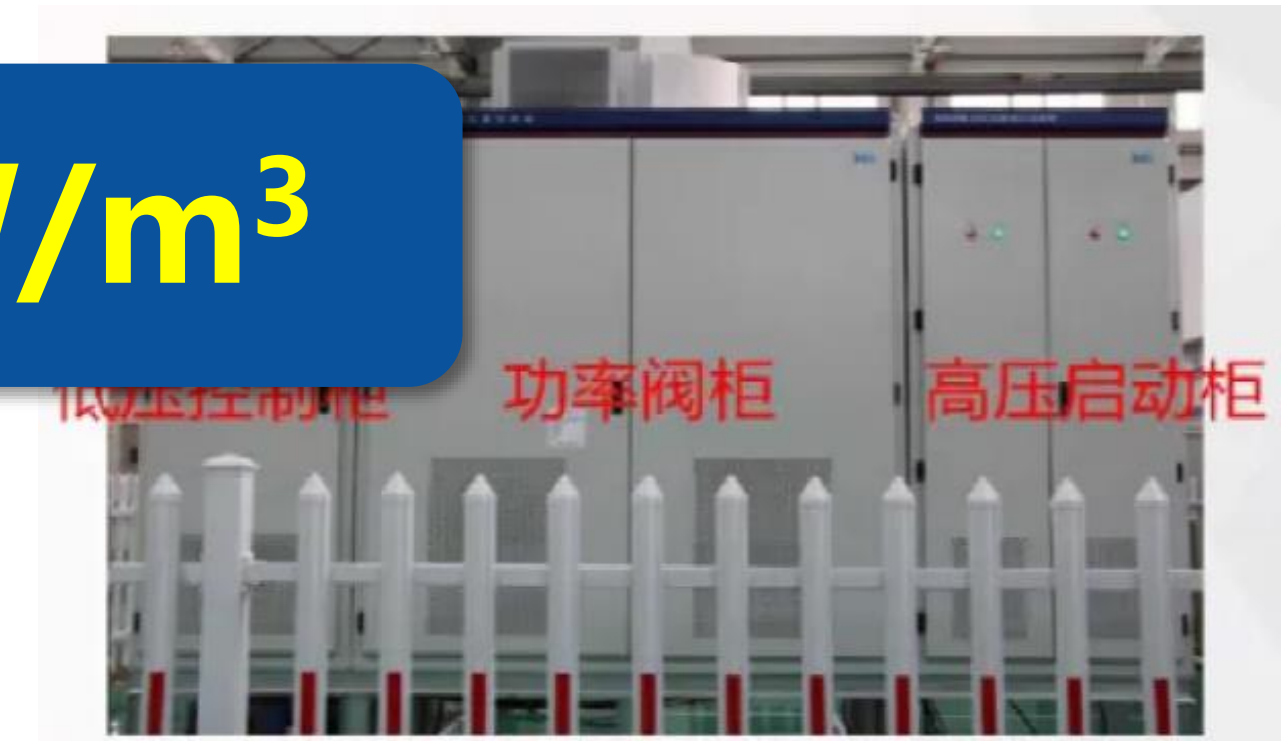


中国西电2MW
 $\sim 97\text{kW/m}^3 \pm 10\text{kV}/\pm 375\text{V}$

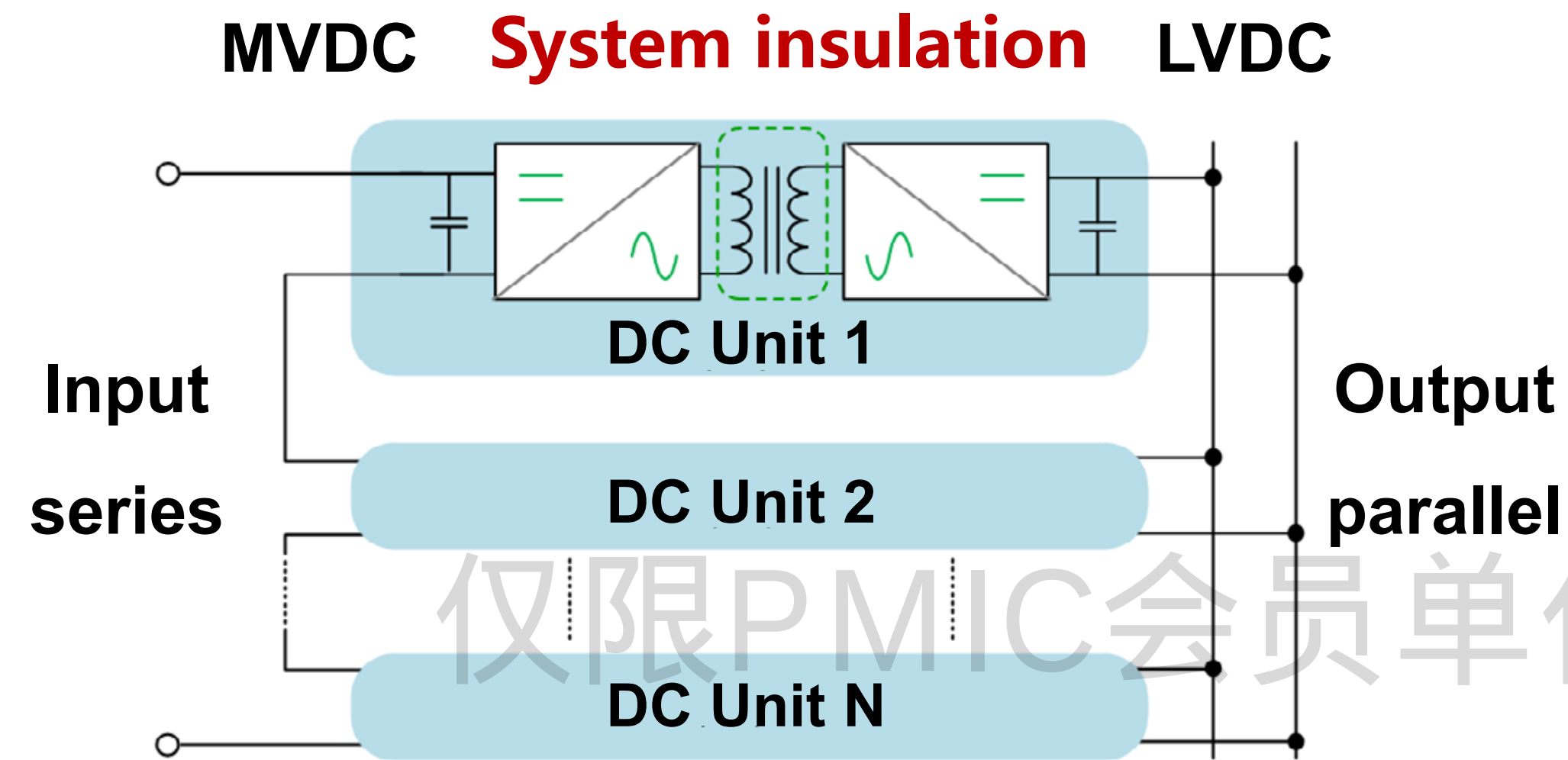
Power Density < 140kW/m^3



特变电工2MW
 $\sim 72\text{kW/m}^3 \pm 10\text{kV}/\pm 375\text{V}$



许继0.5MW
 $\sim 71\text{kW/m}^3 \pm 10\text{kV}/\pm 375\text{V}$



■ Volume analysis (中科院电工所1MW样机)



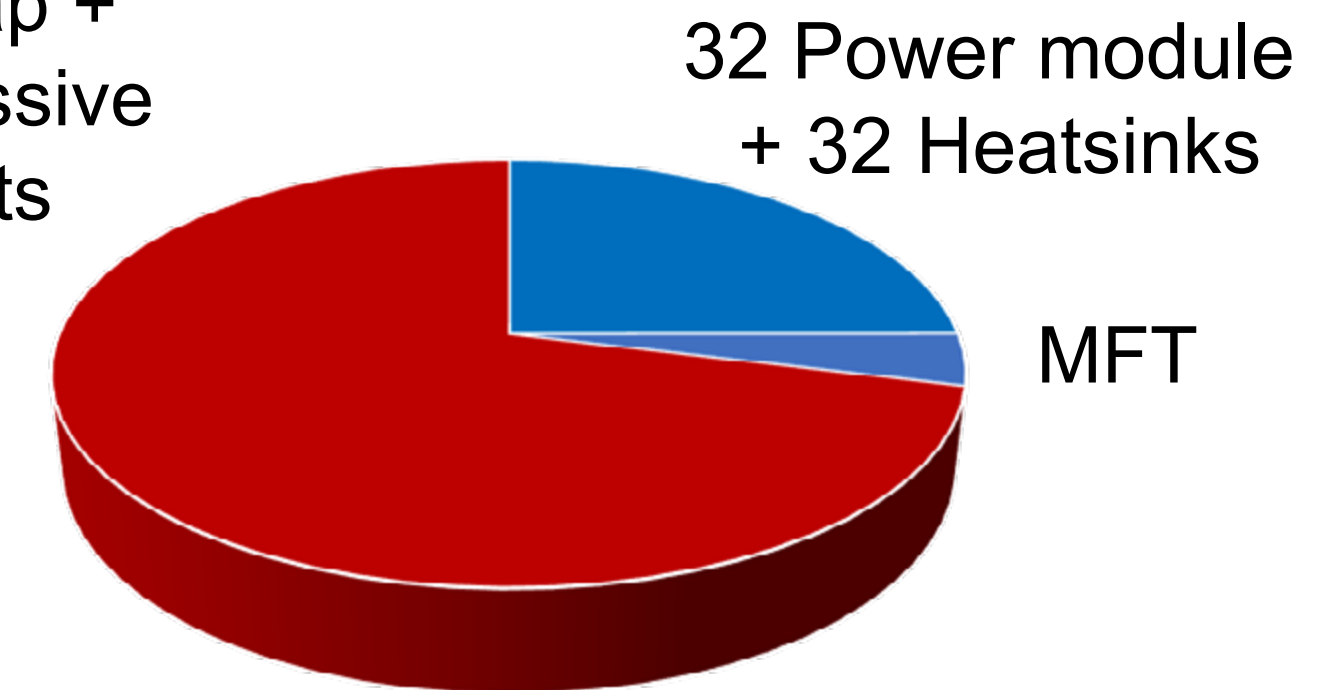
$\pm 8\text{kV}/\pm 375\text{V}$ 1MW
16 DC units

Component	Size/m ³
32 Power module + 32 Heatsinks	1.861
Insulation gap + 16 sets of passive components	5.3
MFT	0.291

■ Reasons of low power density :

- Large insulation gap
- Large number of passive components

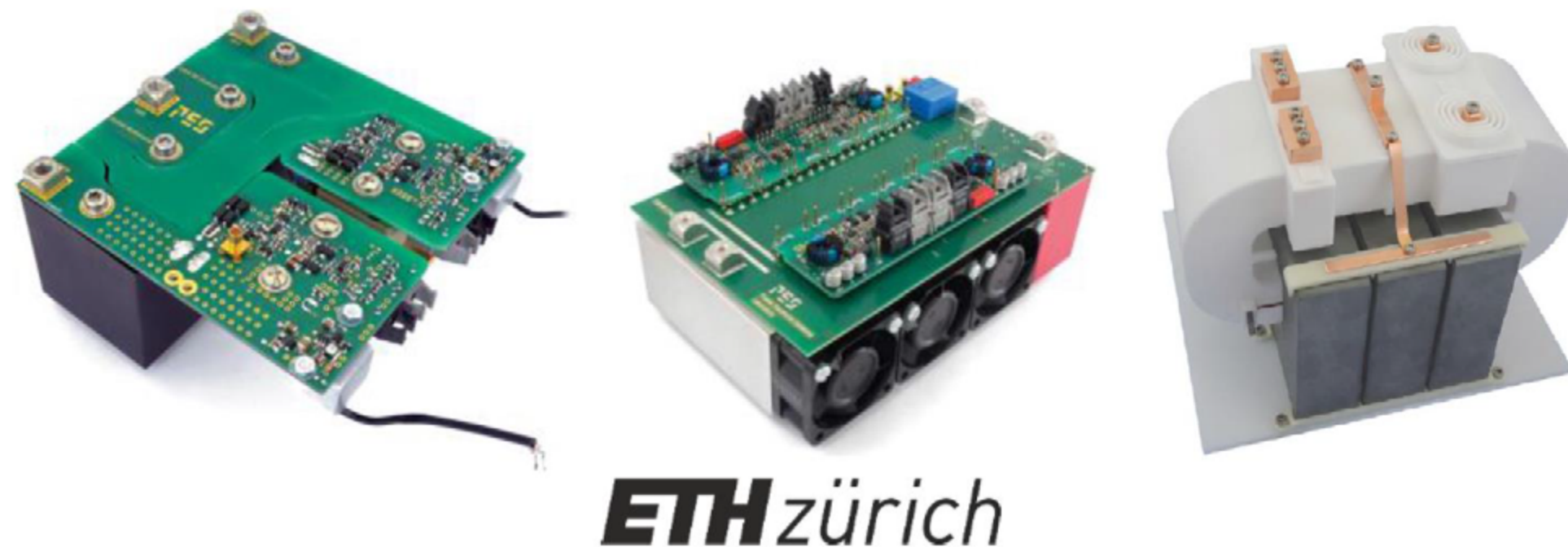
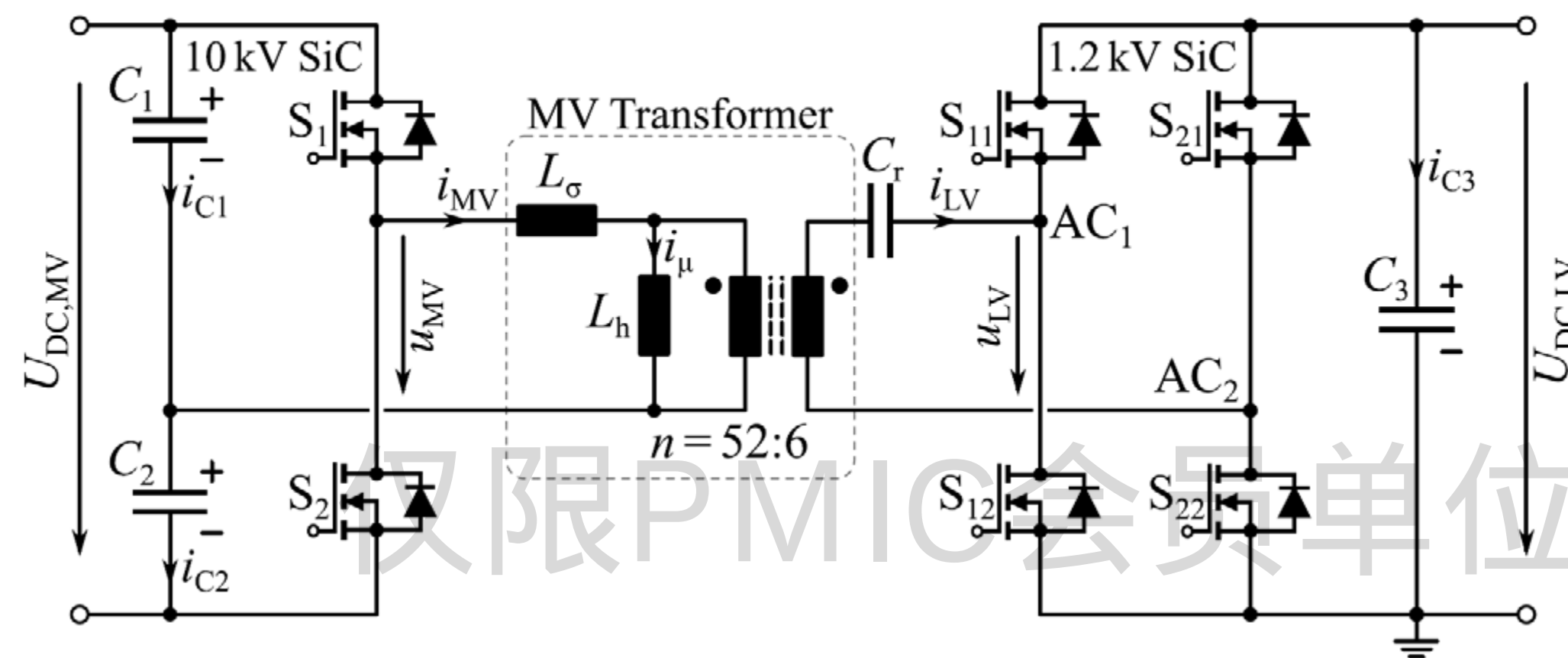
Insulation gap +
16 sets of passive
components



[1]李子欣等. 中压配电网用10kVac-750Vdc/1MVA电力电子变压器功率密度影响因素研究[J]. 电工电能新技术, 2016.

DCT with Single Transformer

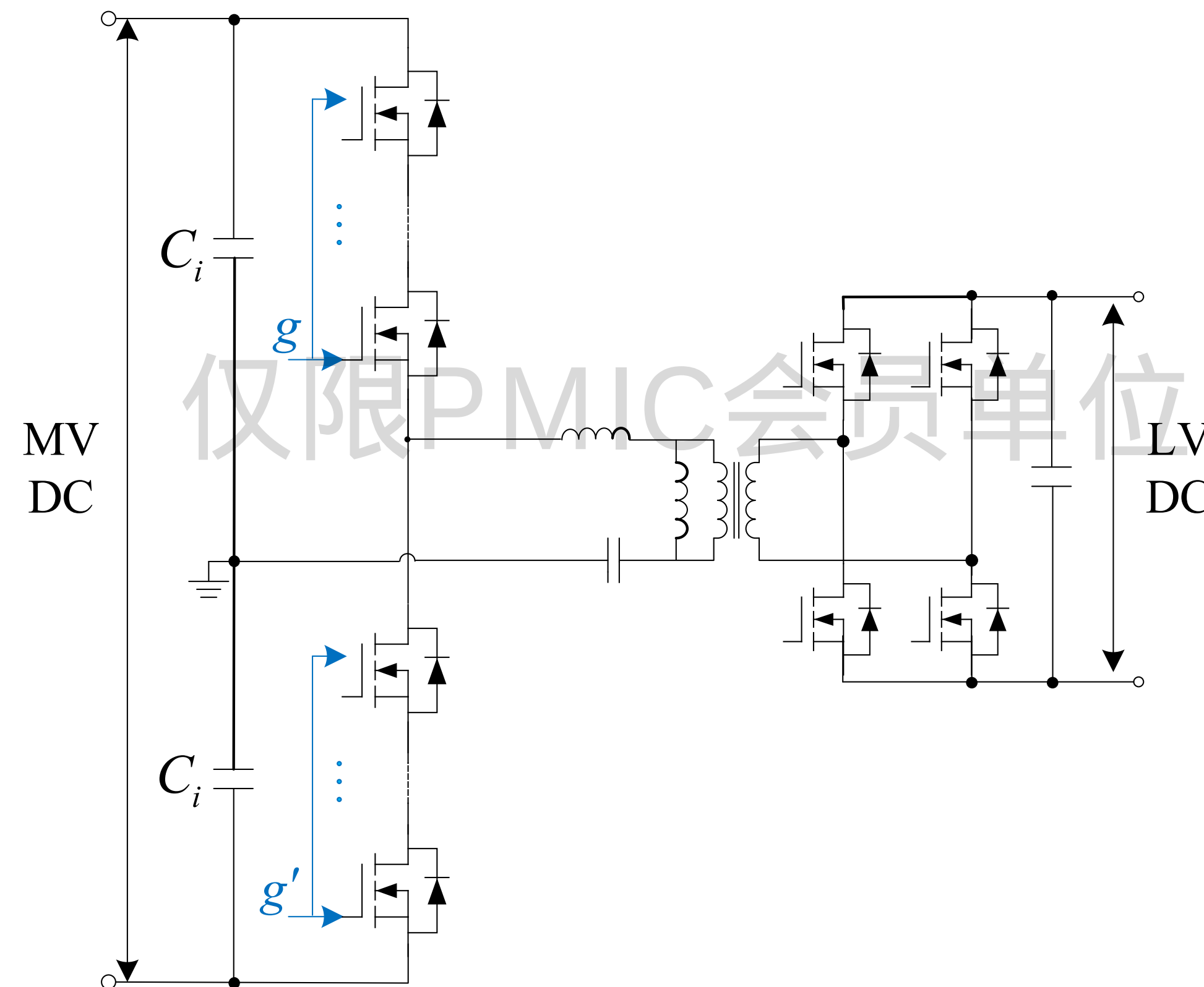
■ DCT with single transformer can achieve much higher density



[1] D. Rothmund, T. Guillod, D. Bortis and J. W. Kolar, "99% Efficient 10 kV SiC-Based 7 kV/400 V DC Transformer for Future Data Centers," in *IEEE Journal of Emerging and Selected Topics in Power Electronics*

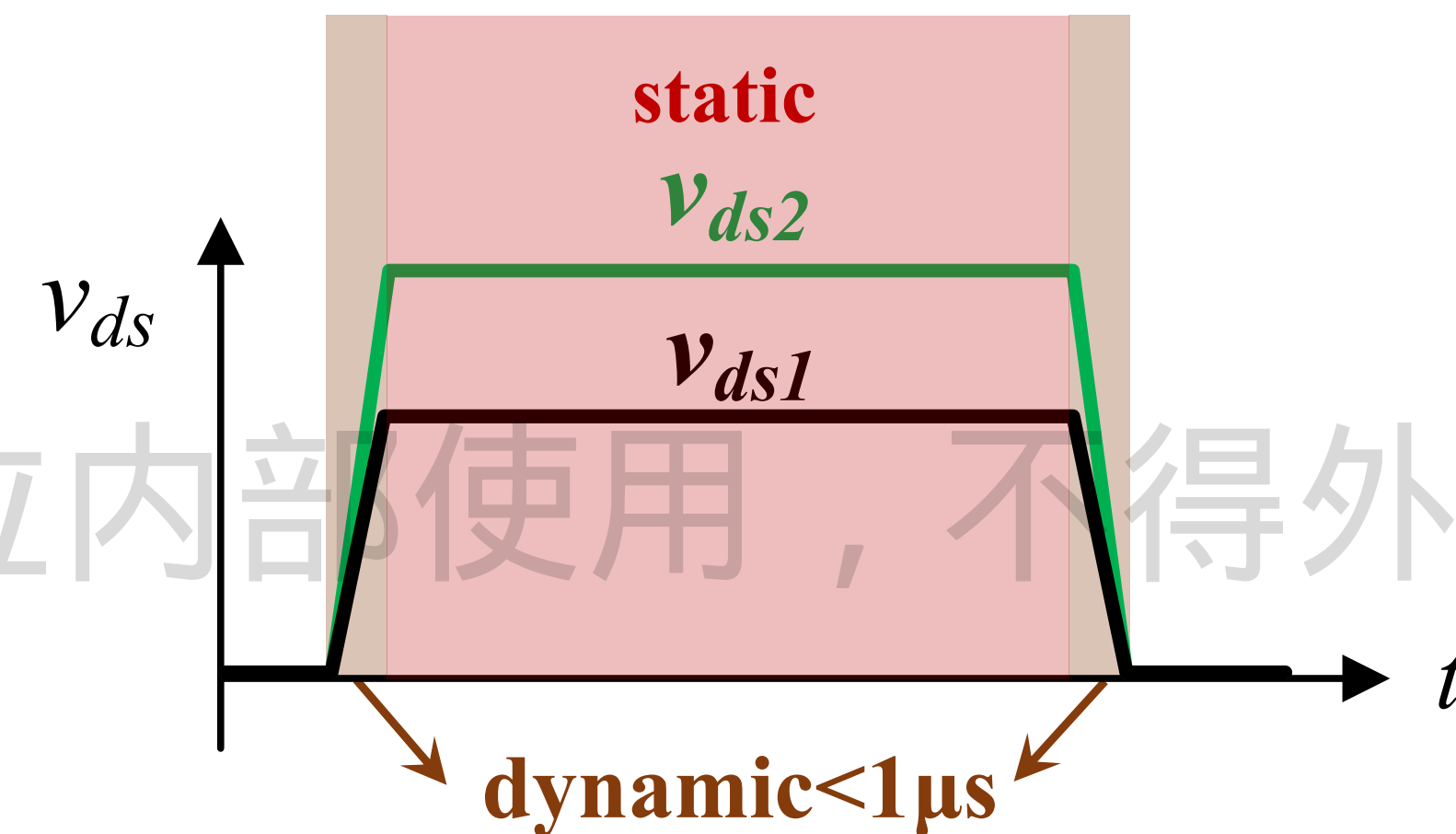
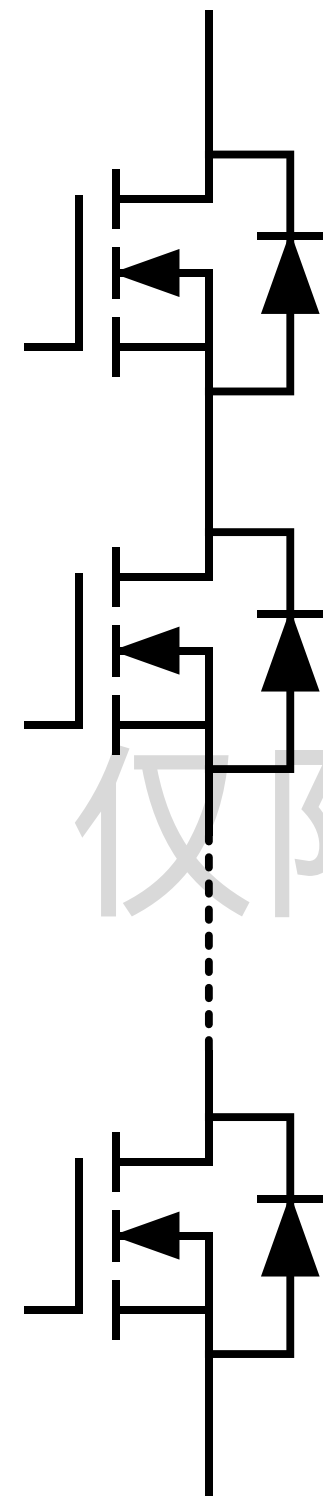
[2] 李子欣, 高范强, 徐飞, 等. 中压配电网用10kVac-750Vdc/1MVA电力电子变压器功率密度影响因素研究[J]. 电工电能新技术, 2016, 35(006):1-6.

■ DCT with series-connected power devices



- ✓ DCT can achieve high power density
- ✓ Mature 1.2~1.7kV SiC MOSFETs are available

Key Challenge: voltage sharing



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Reasons of voltage imbalance

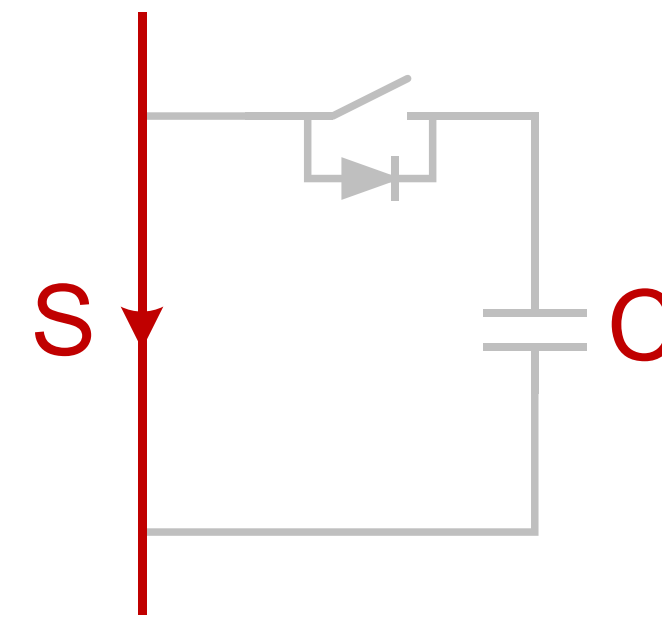
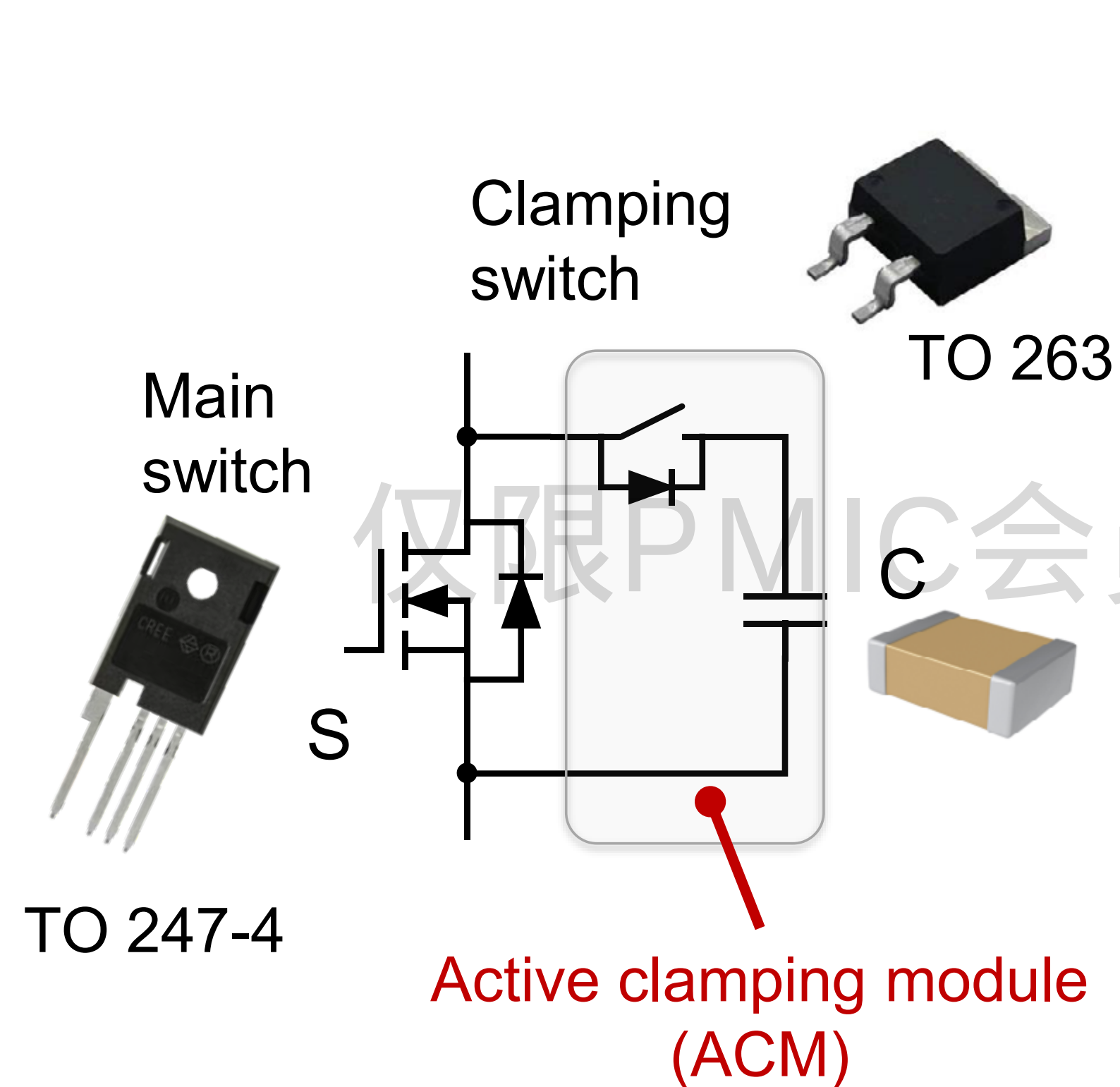
- **Devices internal parameter:** threshold voltage, parasite capacitor, leakage current, etc.
- **External circuit parameter:** trigger delay, trigger resistor, parasite parameter, temperature, etc.

Over-voltage

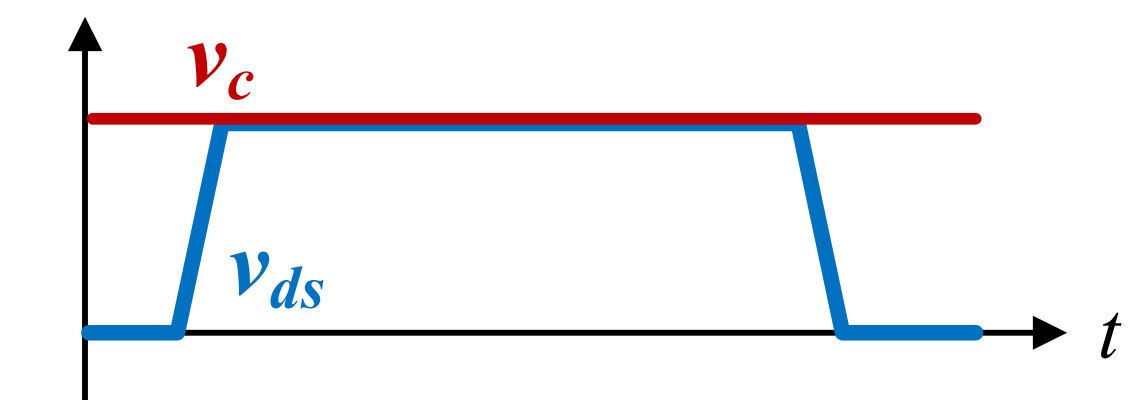
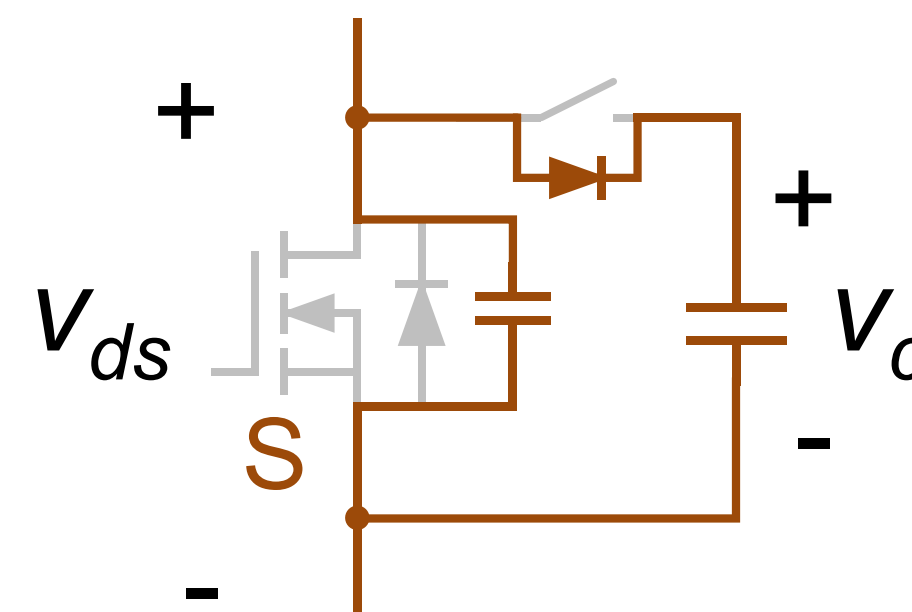


Damage

Active clamping module

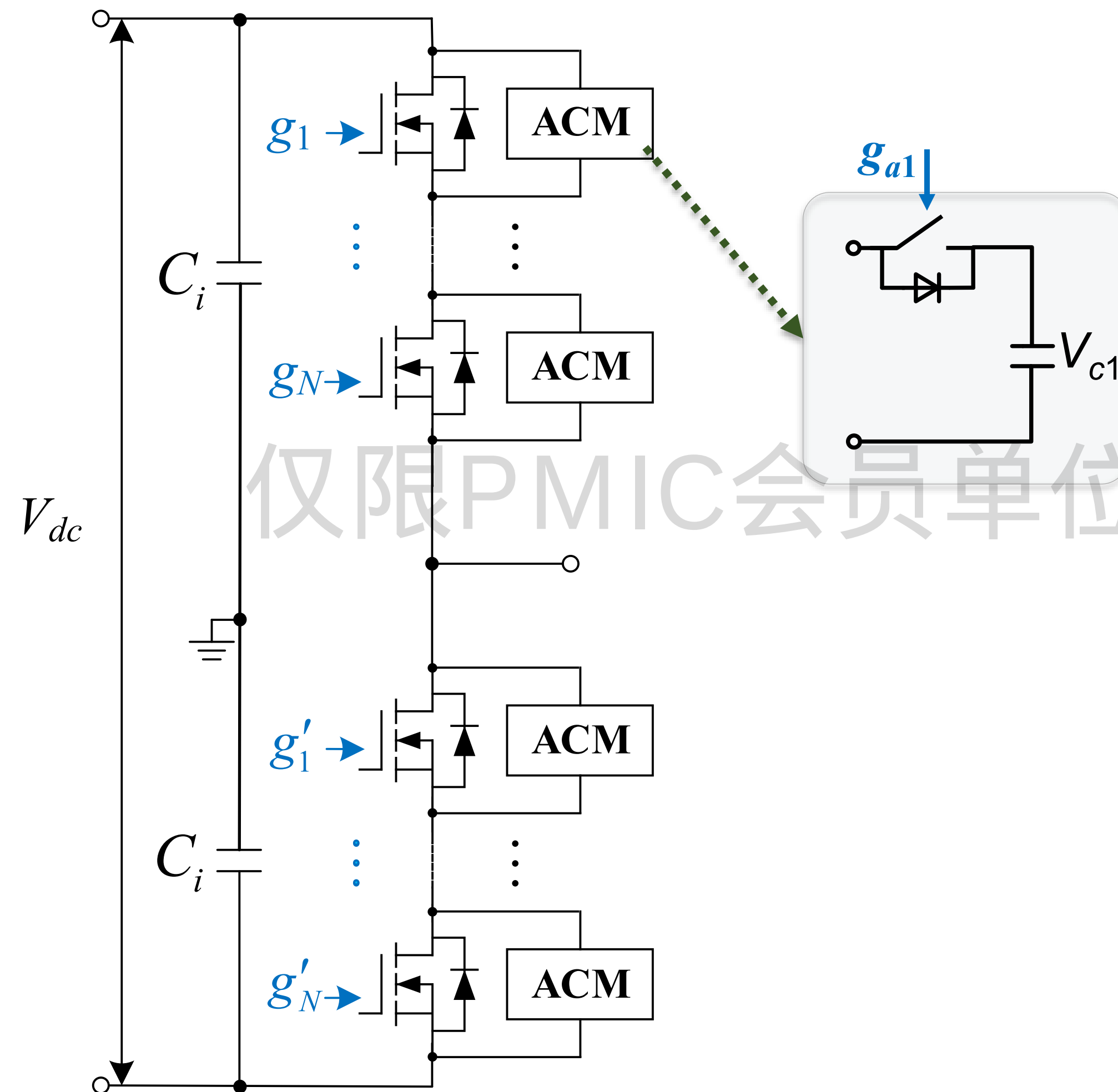


S conducts, C is bypassed.



S turns off, v_{ds} is clamped to v_c

Series connection of power devices

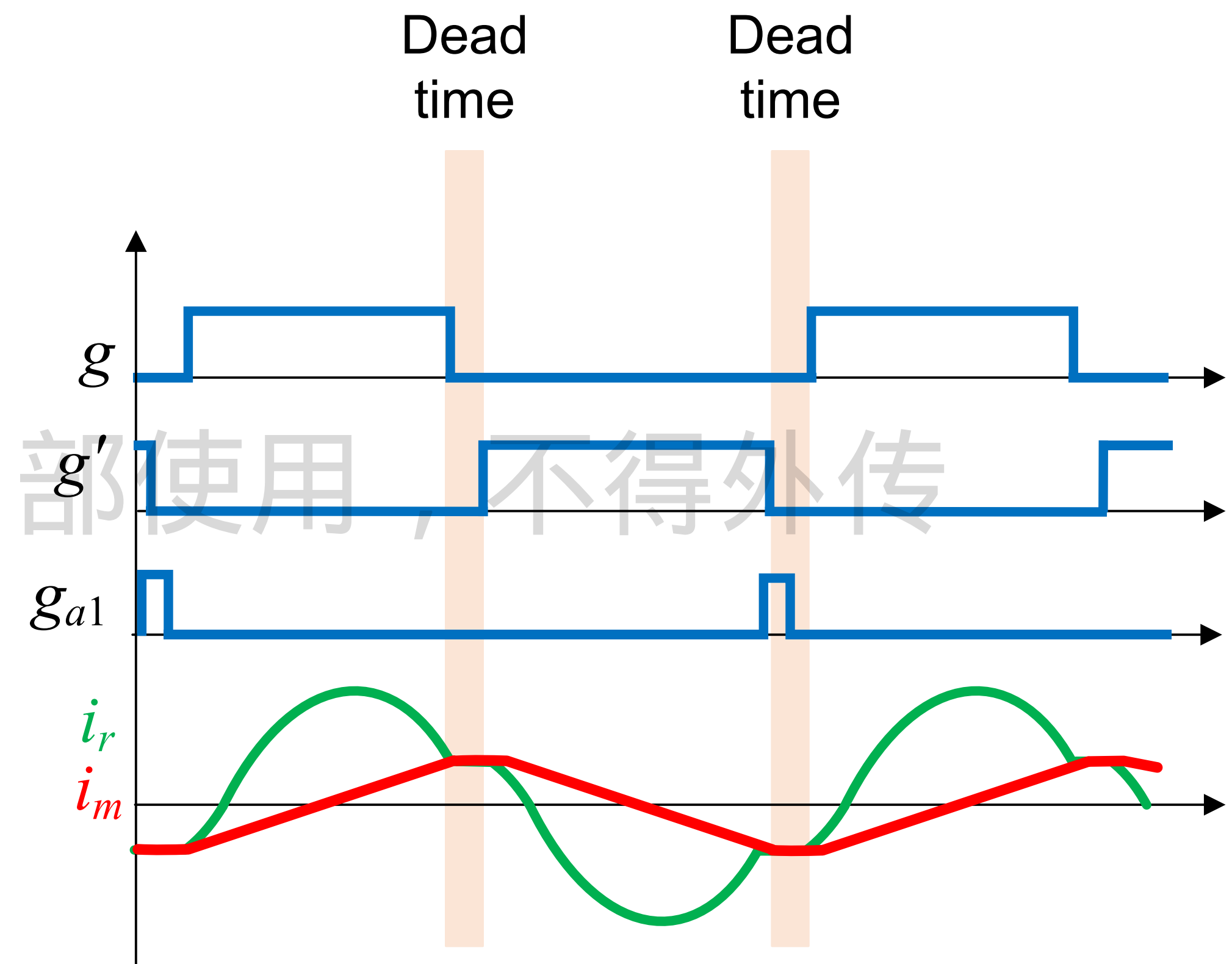
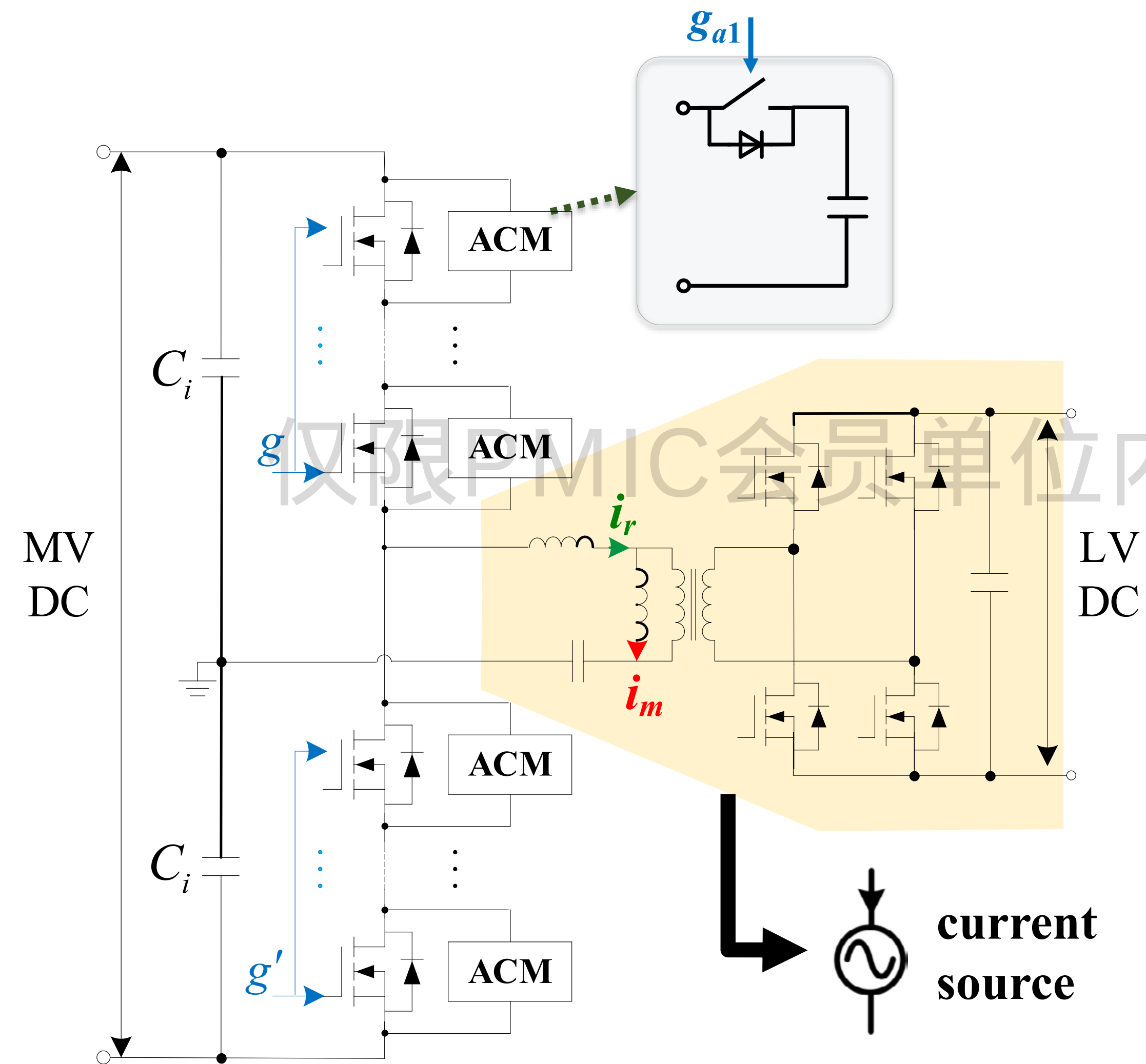


When ACM capacitor voltages:

$$V_{c1} = V_{c2} = \dots = V_{cN} = V_{dc}/N$$

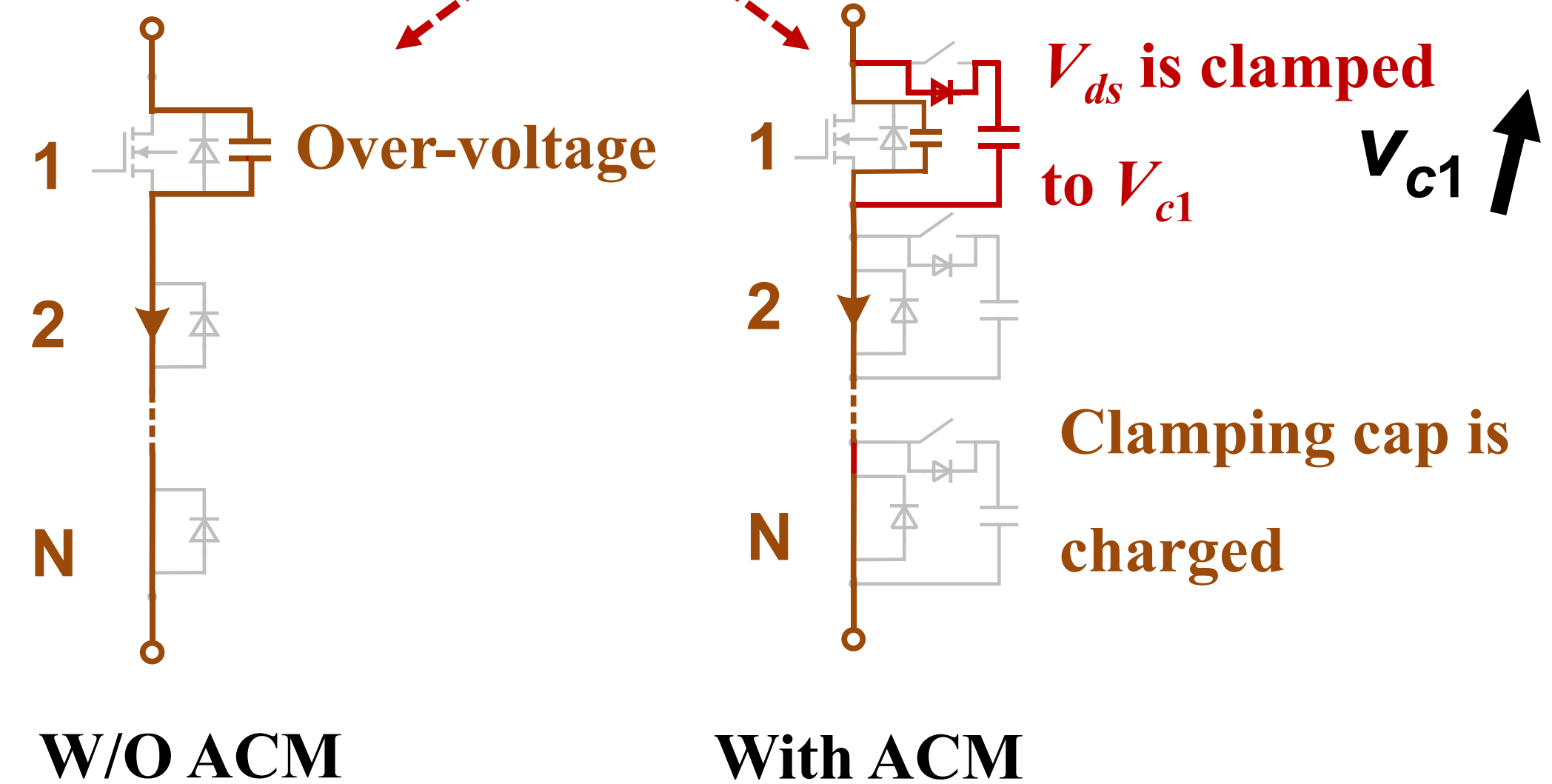
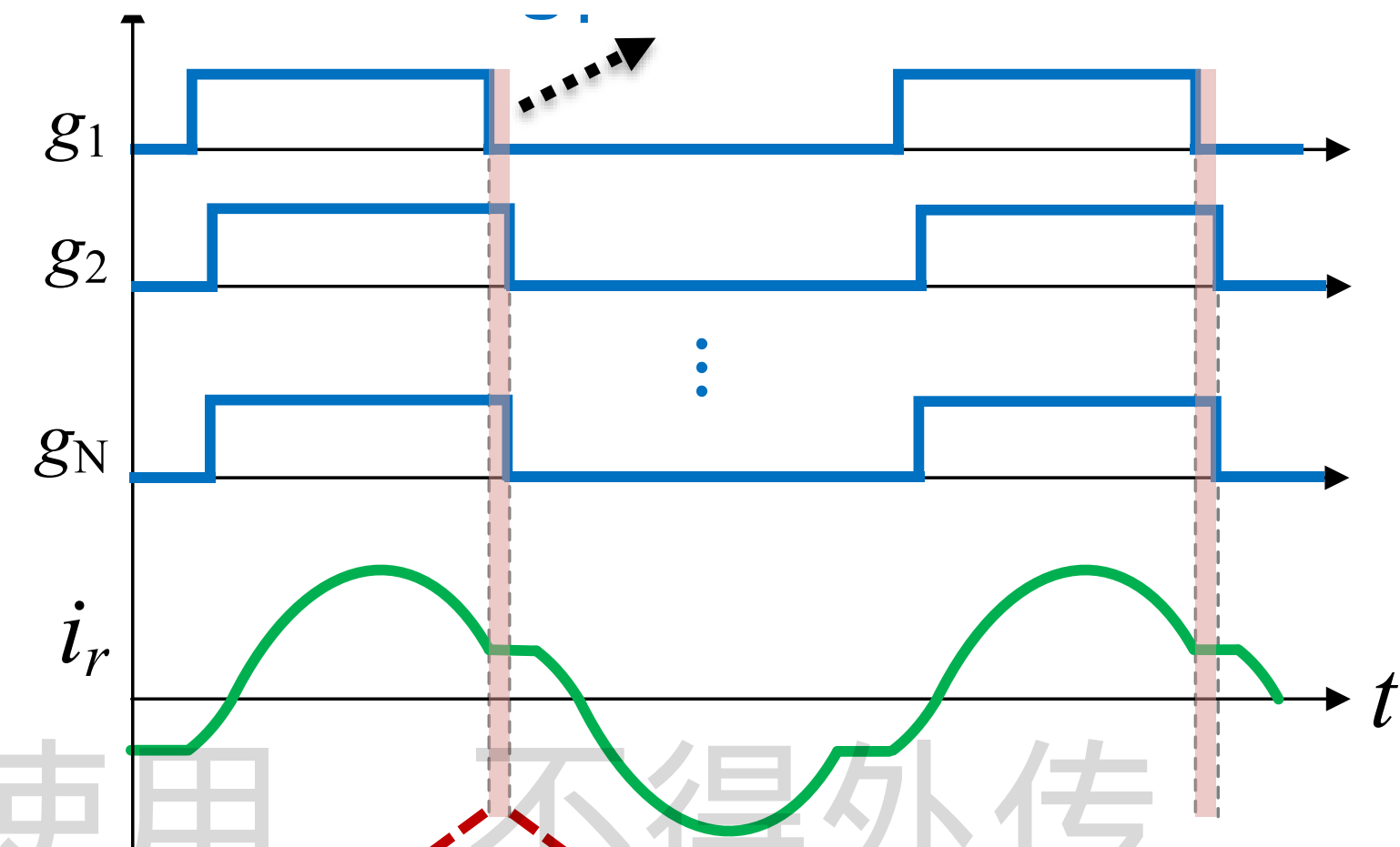
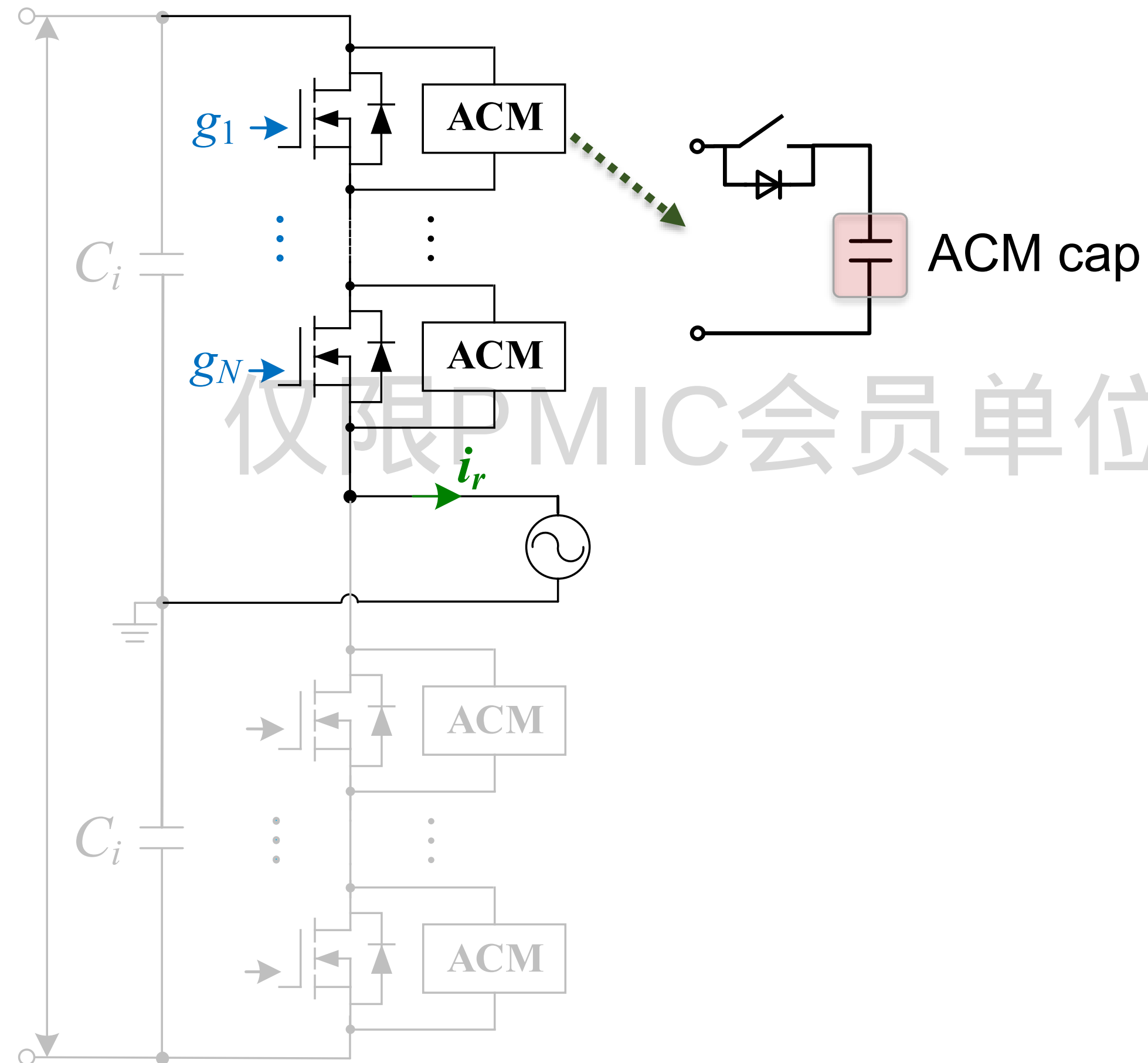
The **N** series-connected power devices are well balanced.

DCT based on series connection of power devices



Charging of ACM capacitor

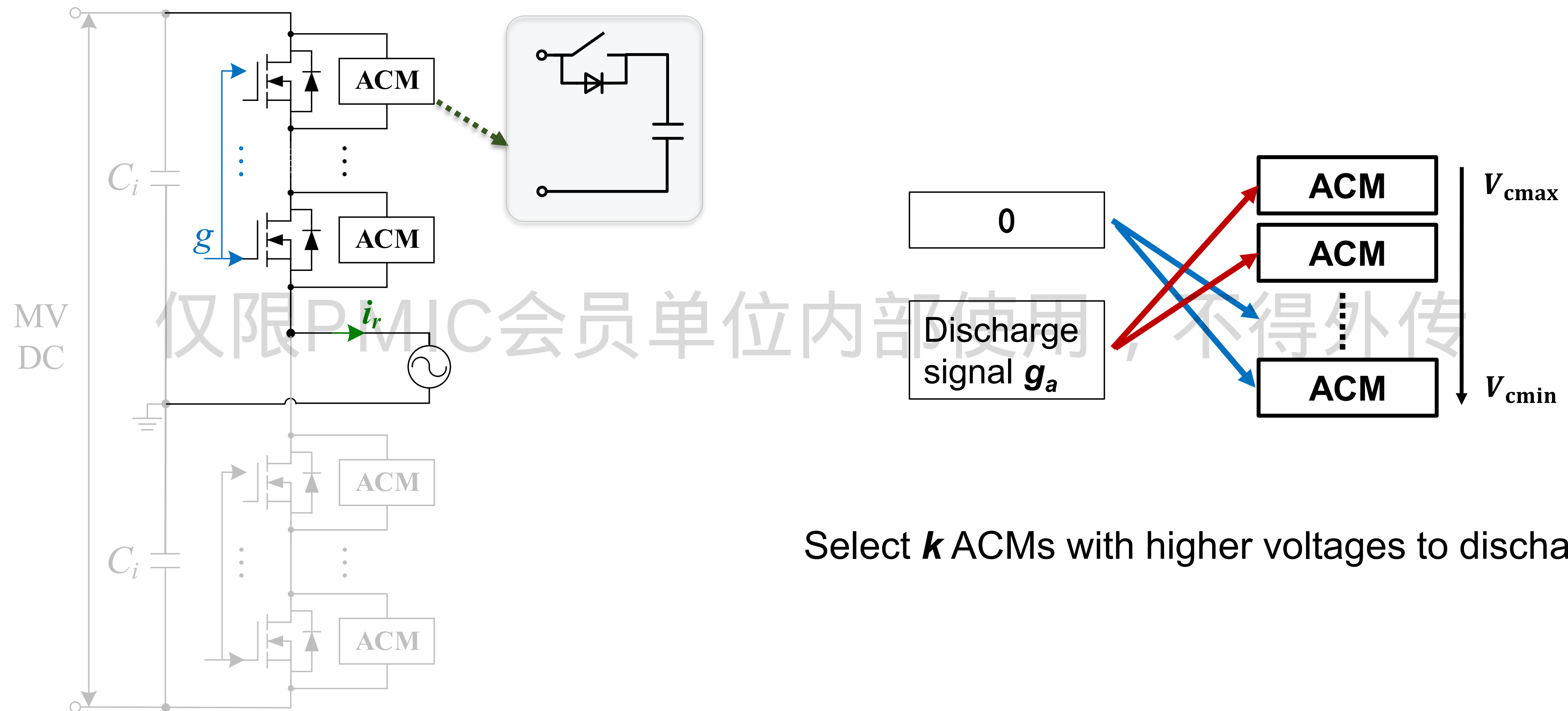
- Any asynchronization will charge the ACM cap.



[illegible]

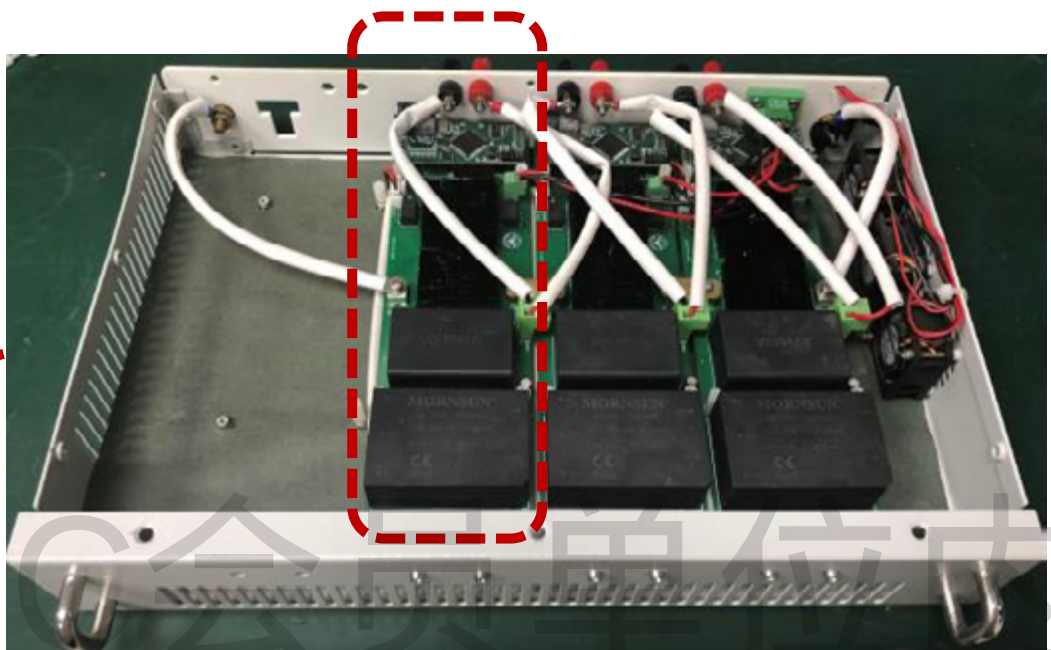
The diagram shows a multi-stage MOSFET circuit. The input signal is applied to the gates of the first stage (labeled 1) and the last stage (labeled N). The output of the first stage is connected to the input of the last stage through a feedback loop. The feedback loop consists of a red line that branches off from the output of the first stage, passes through a capacitor, and then branches off again to the input of the last stage. The output of the last stage is also connected to the input of the first stage through a feedback loop. The feedback loop consists of a red line that branches off from the output of the last stage, passes through a capacitor, and then branches off again to the input of the first stage. The output of the first stage is also connected to the input of the last stage through a feedback loop. The feedback loop consists of a red line that branches off from the output of the first stage, passes through a capacitor, and then branches off again to the input of the last stage.

Balancing control strategy



Select k ACMs with higher voltages to discharge.

Power device
and its ACM



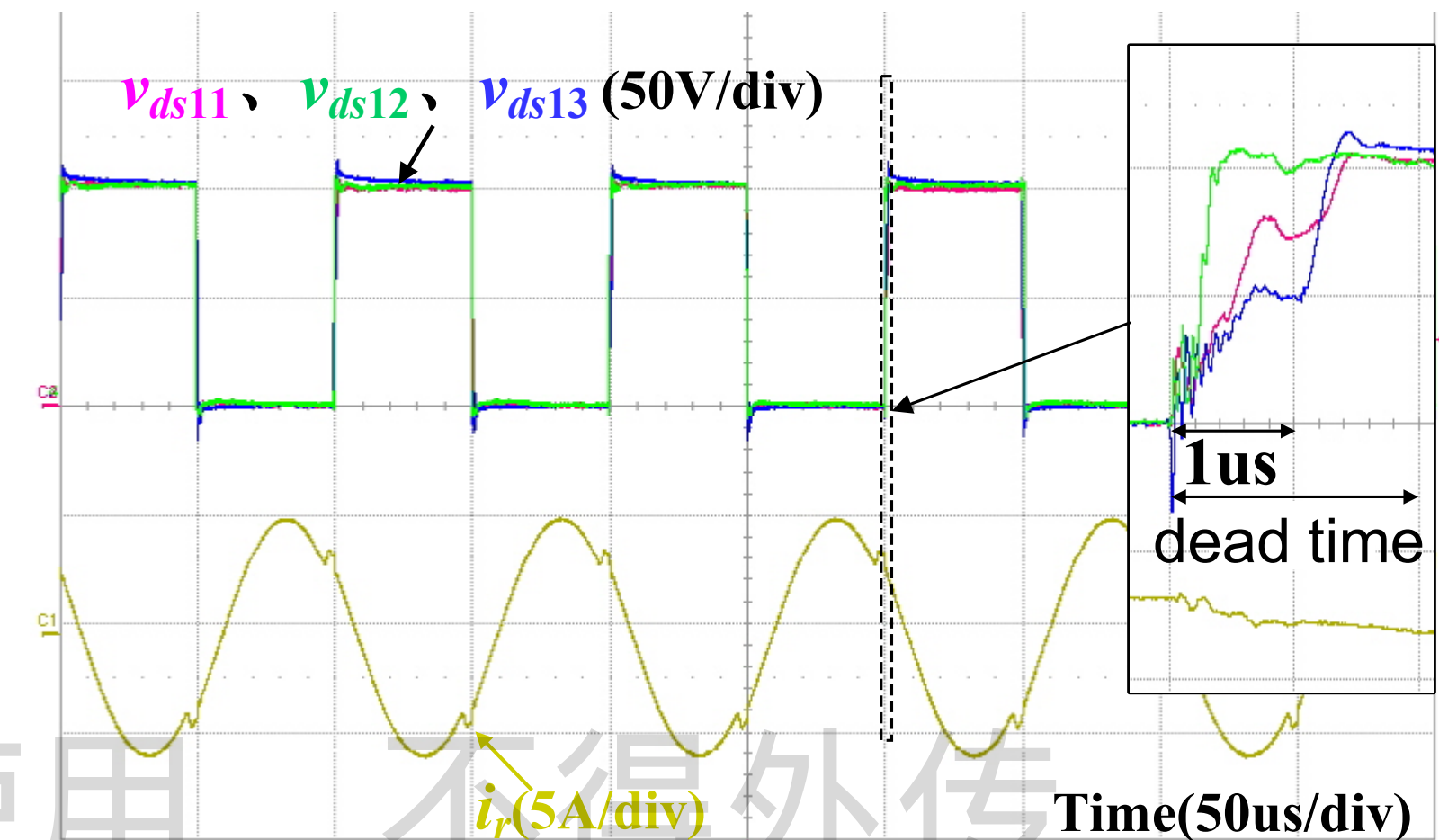
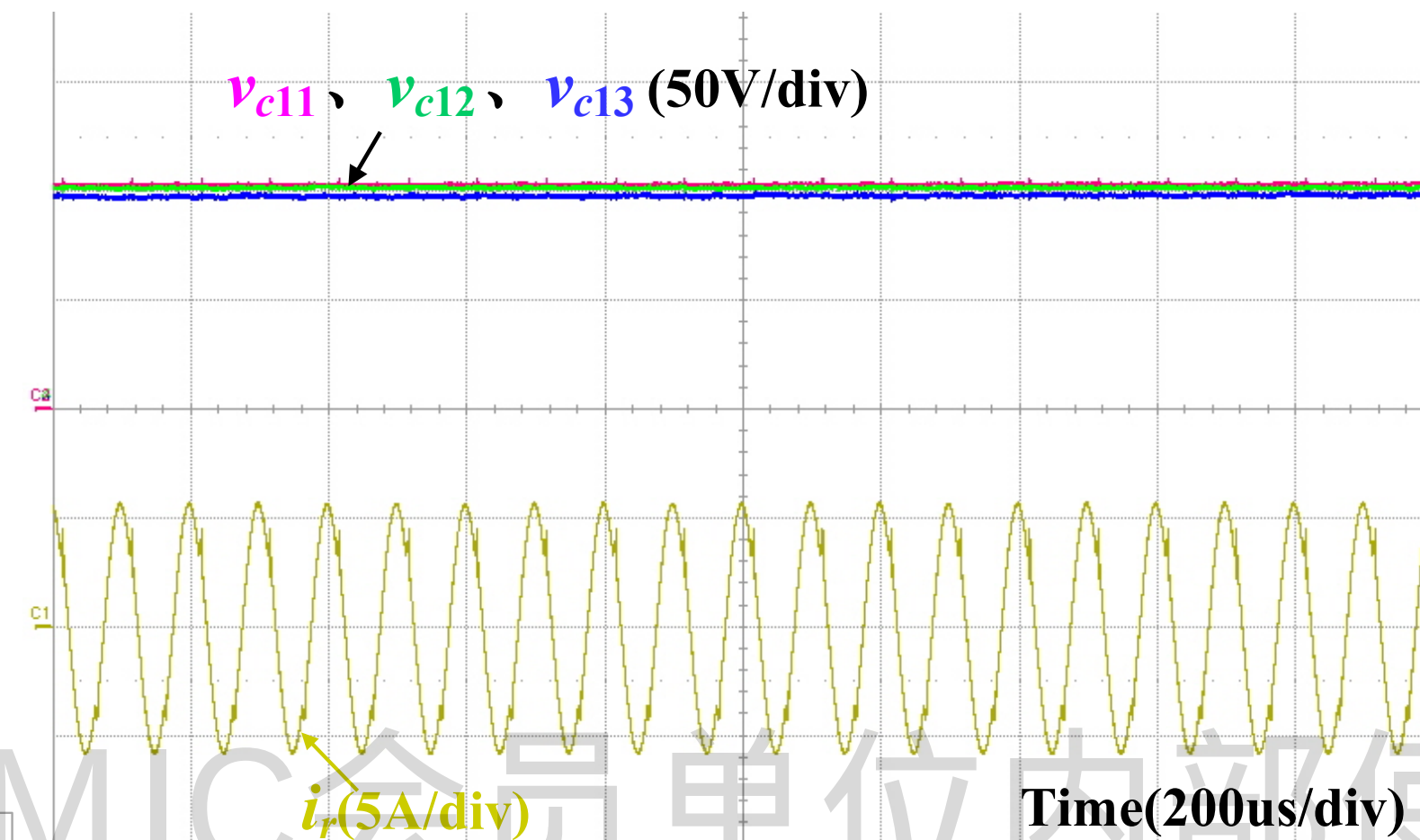
■ Prototype parameters

Parameters	Value
Input voltage	3kV
Output voltage	750V
Output power	30kW
No. of series-connected devices	6
Switching frequency	10kHz
Dead time	2μs
Discharge time	1μs
Clamping cap	20μF

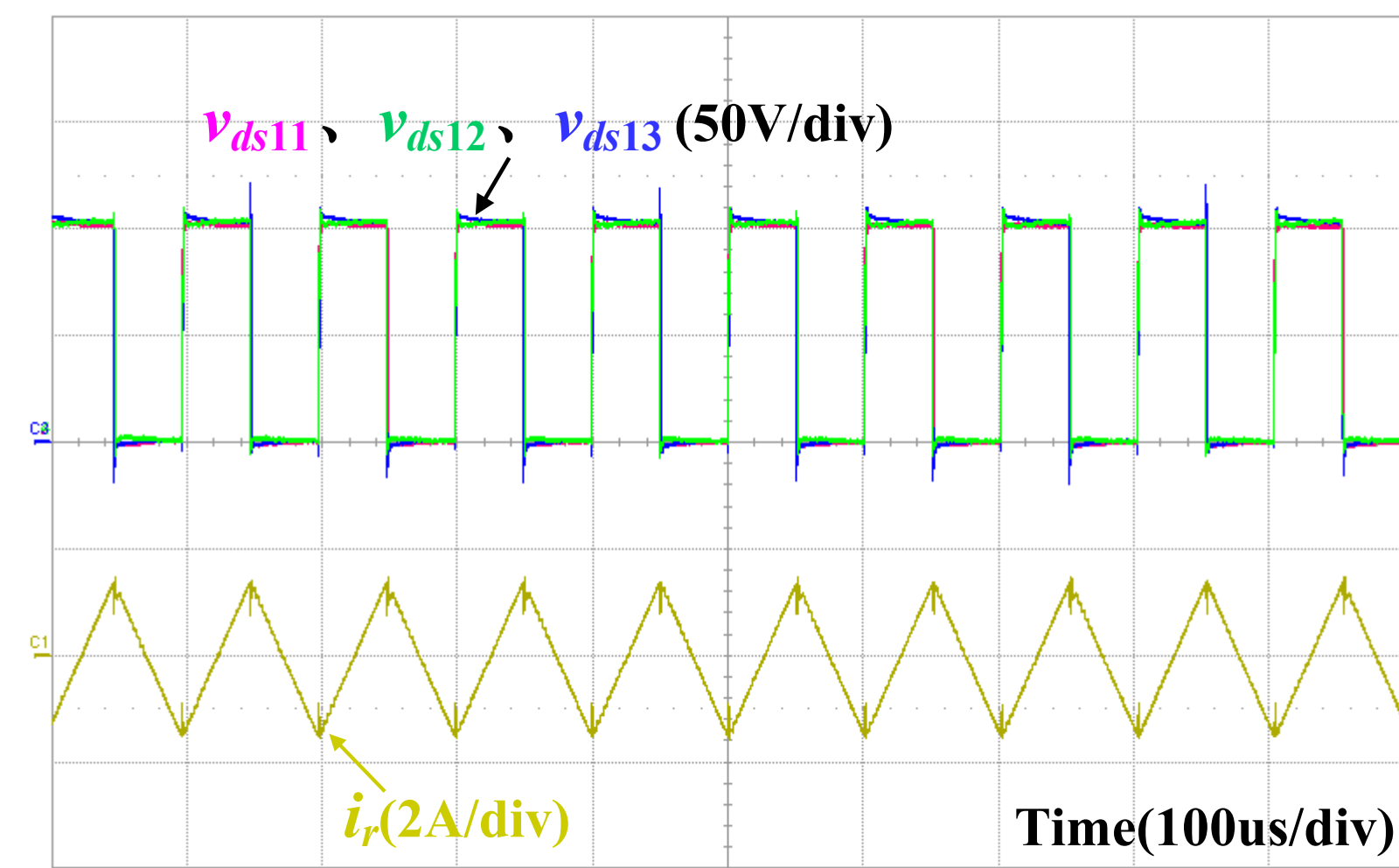
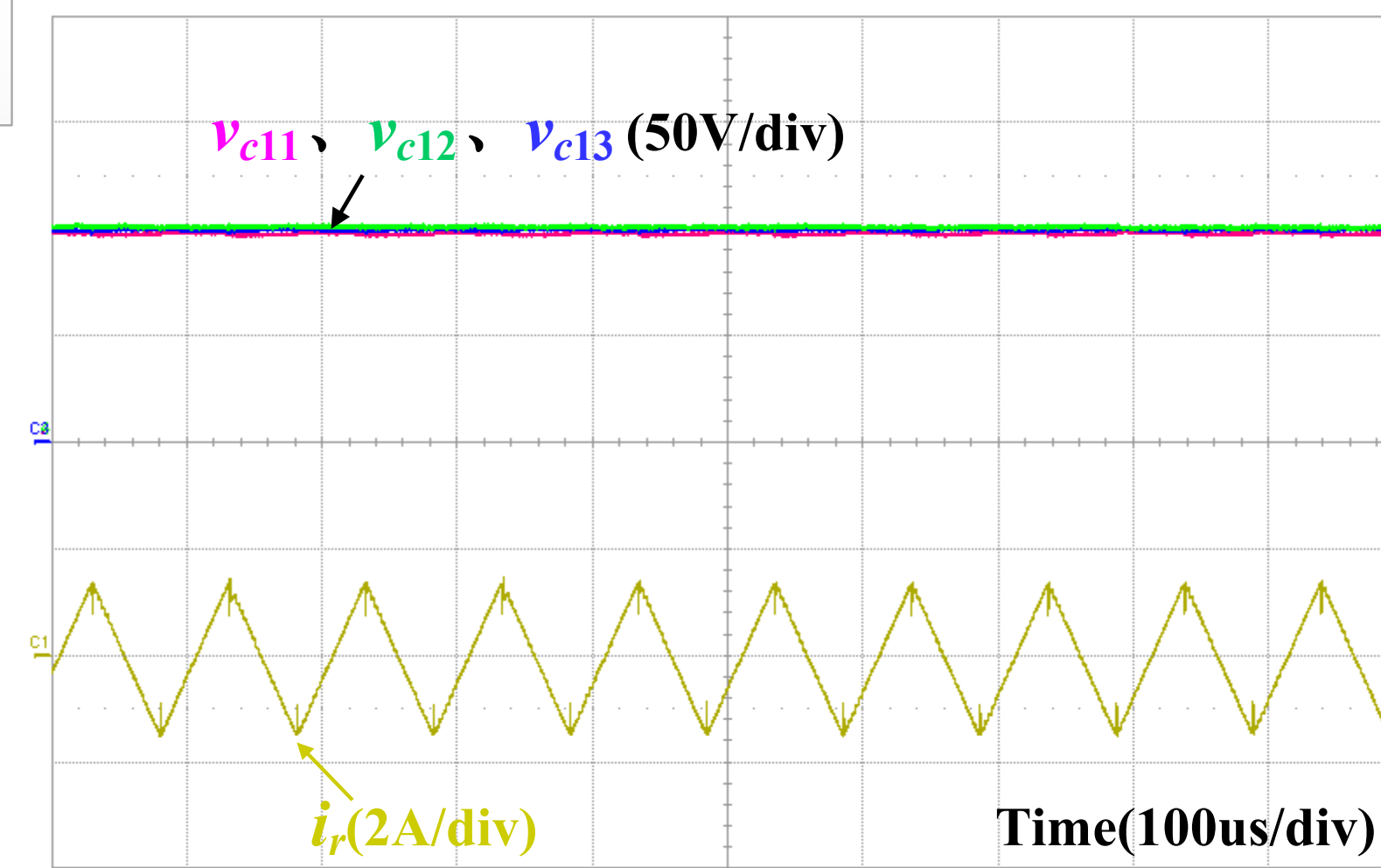
Experimental results

$V_i=600V$, $P=1kW$

Imbalance degree of
series devices **< 5%**



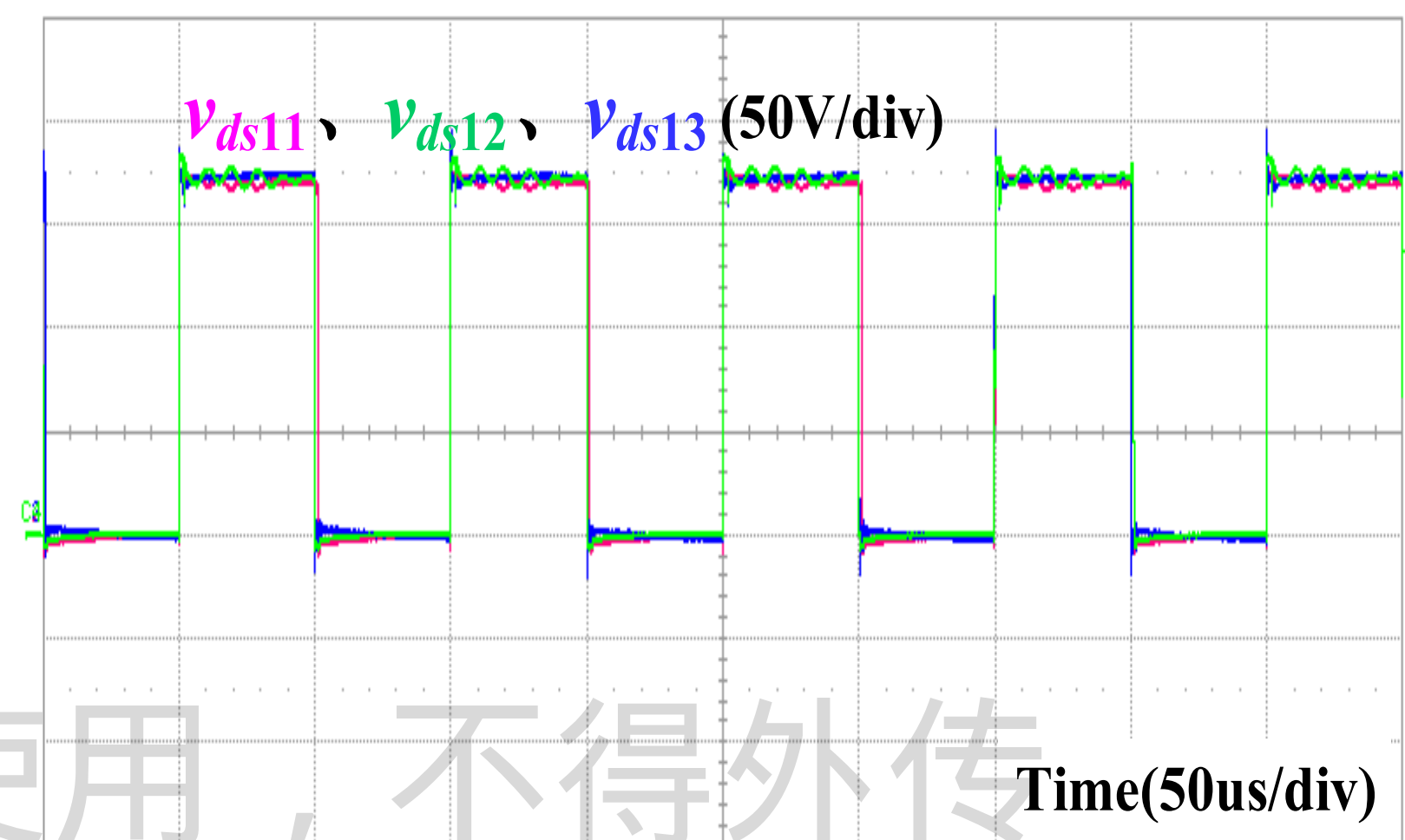
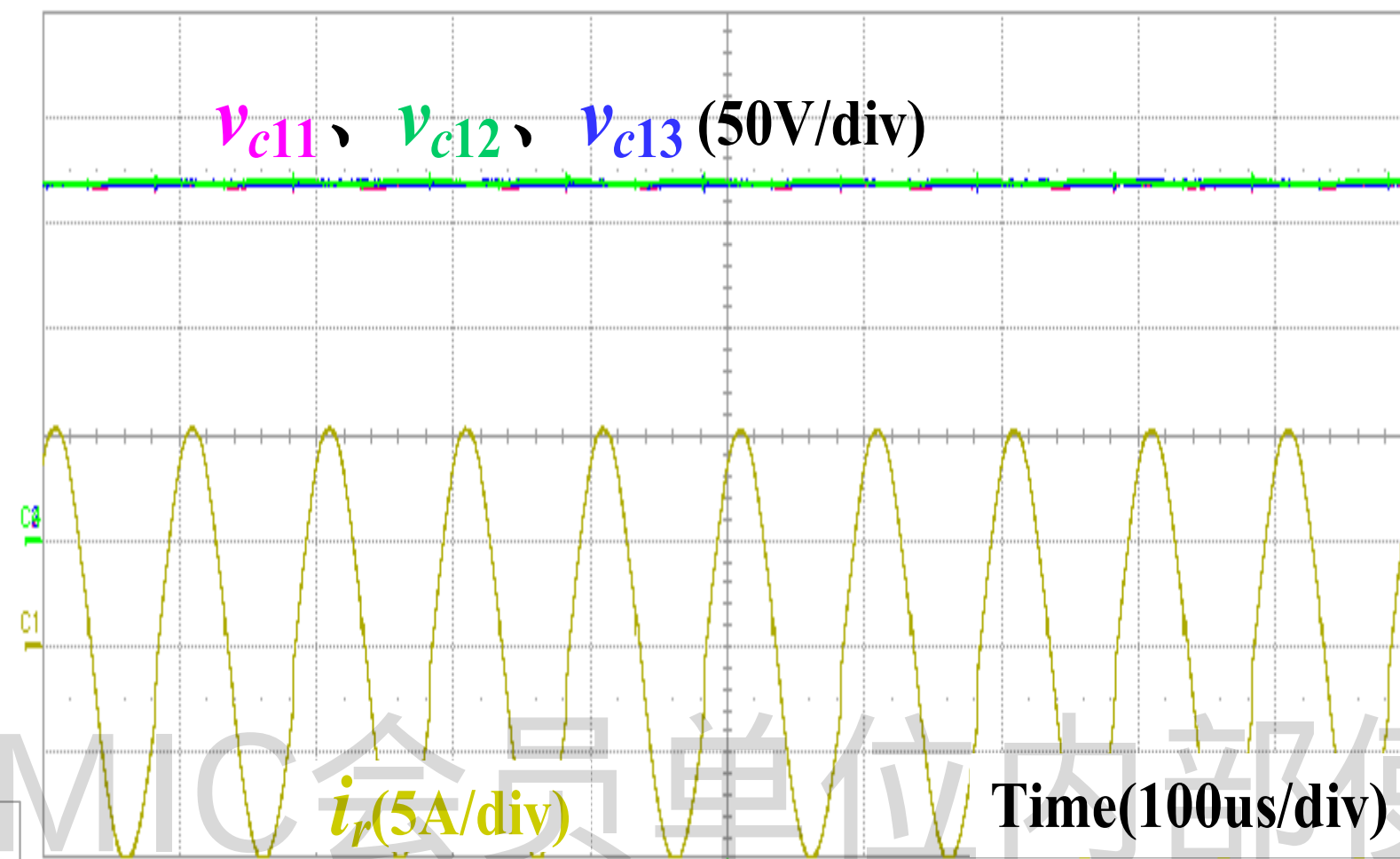
$V_i=600V$, No load



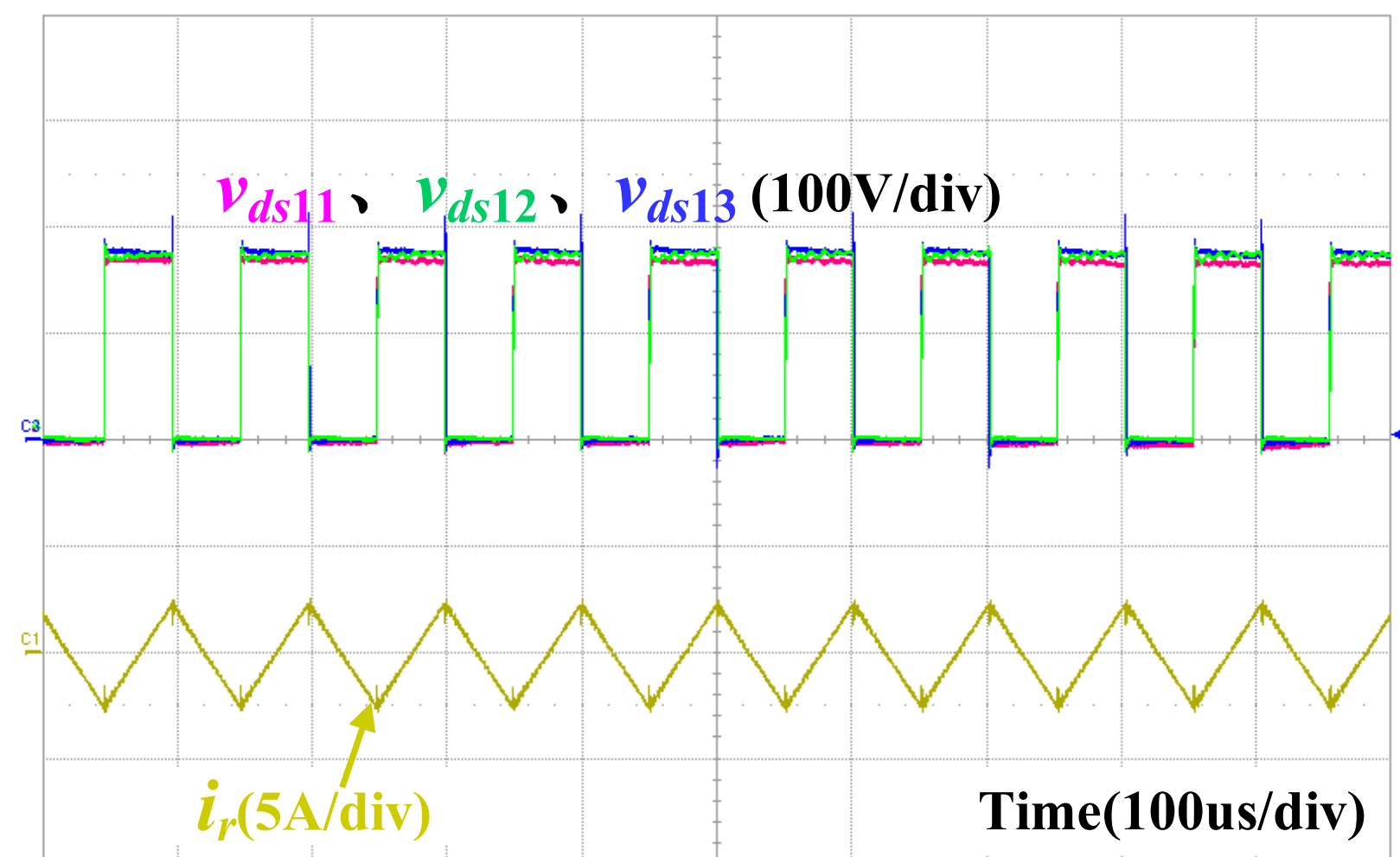
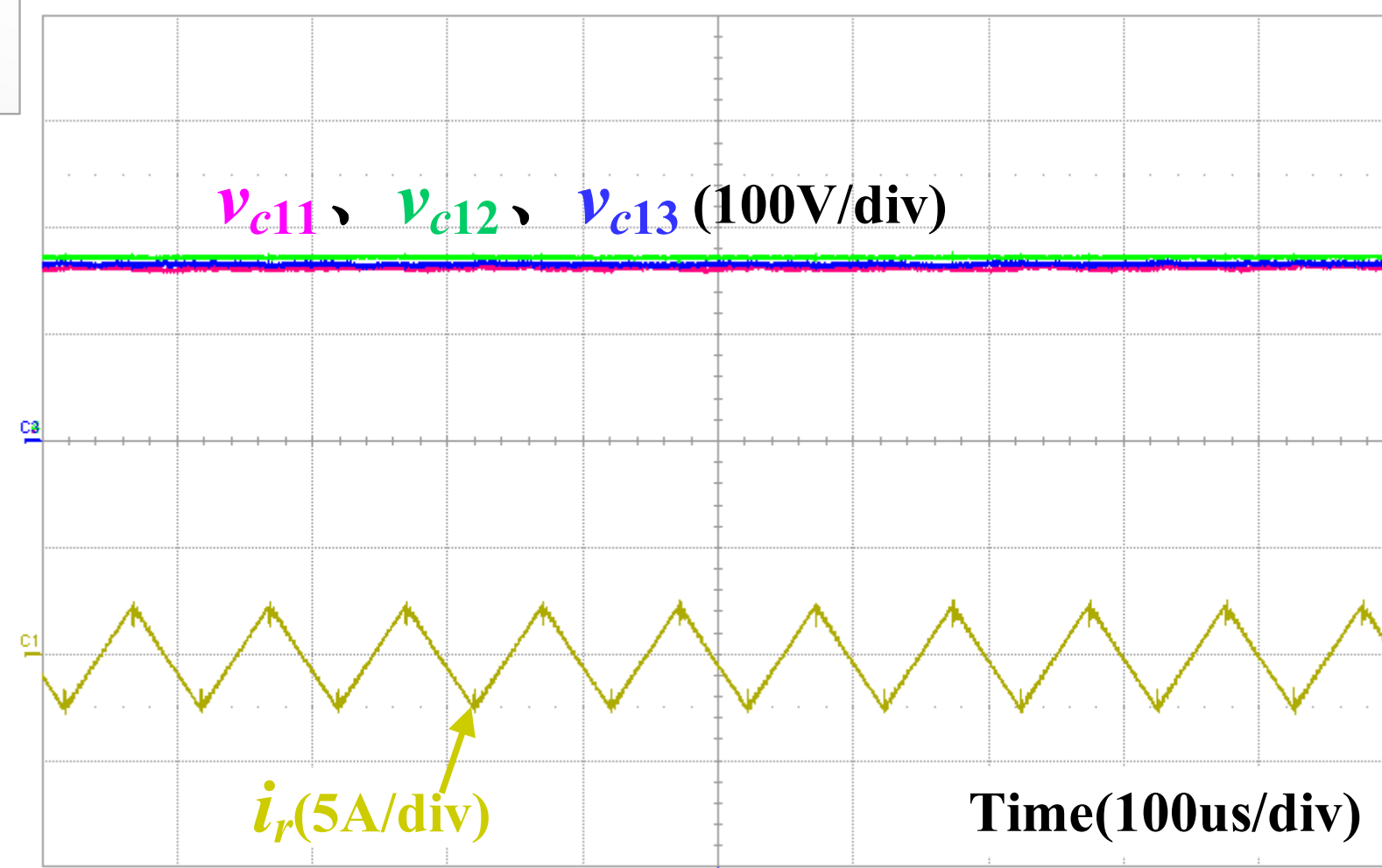
Experimental results

$V_i=1kV$, $P=3.3kW$

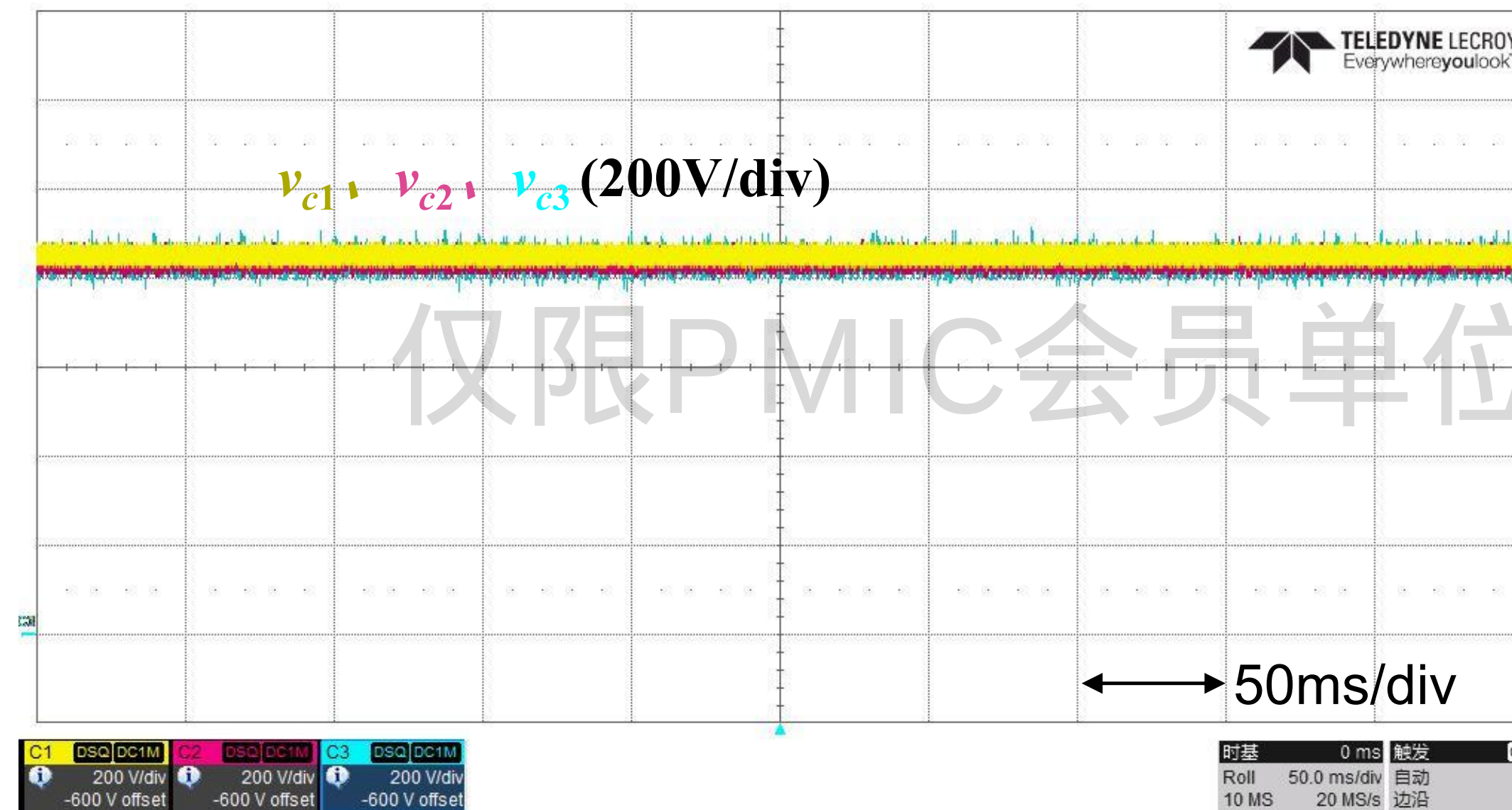
Imbalance degree of
series devices **< 5%**



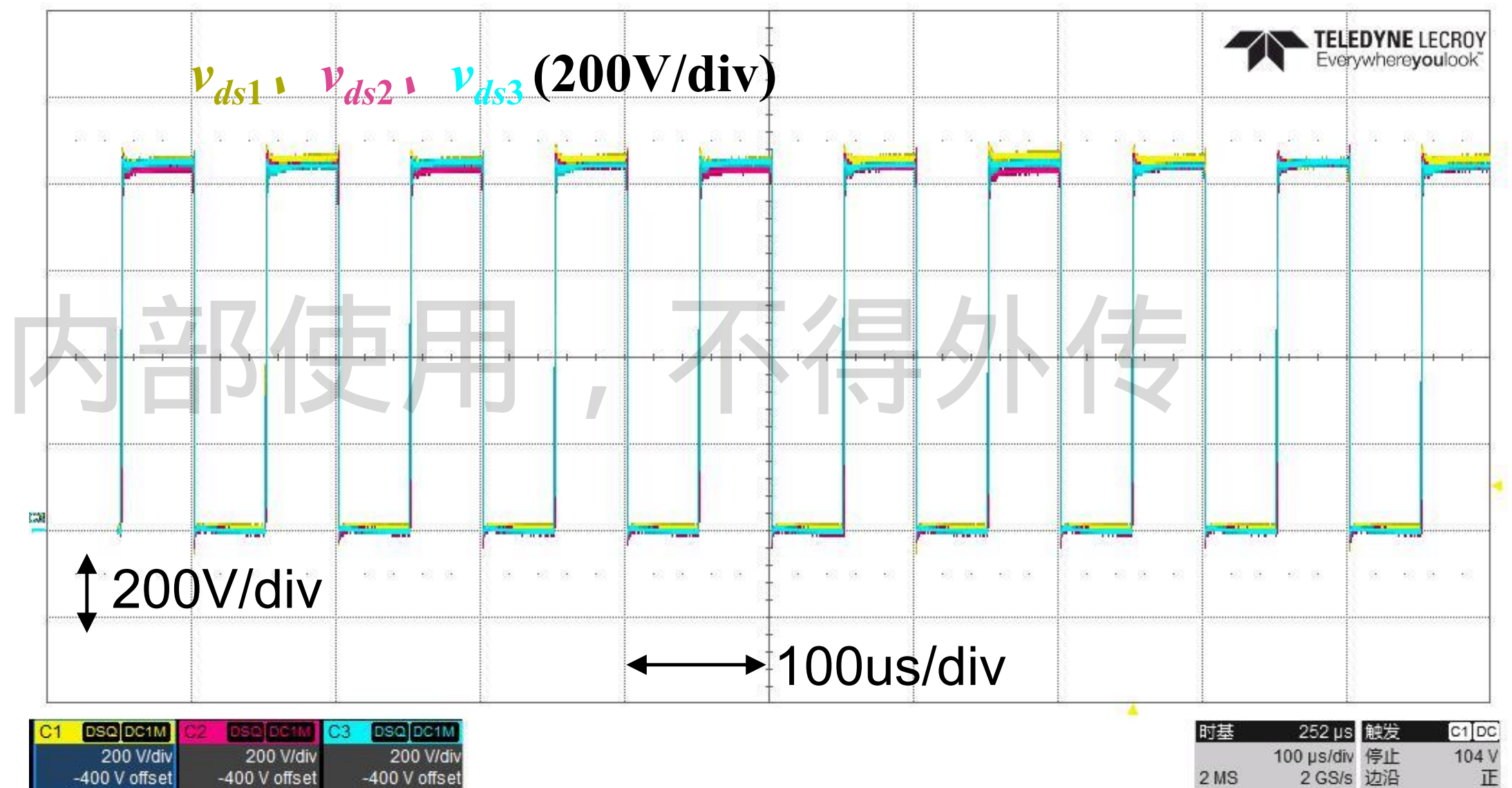
$V_i=1kV$, No load



■ Clamping Capacitor voltage



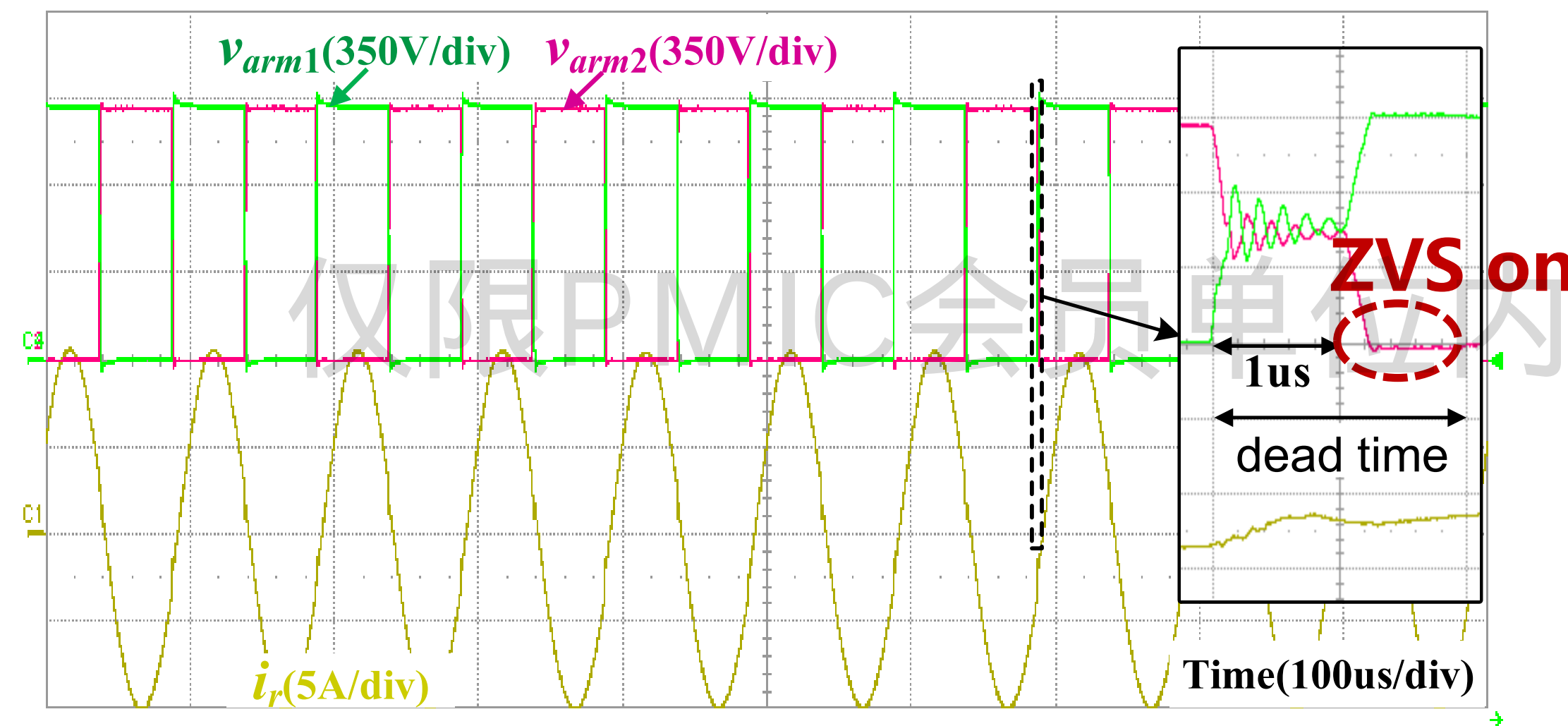
■ Voltage of series-connected SiC MOSFETs



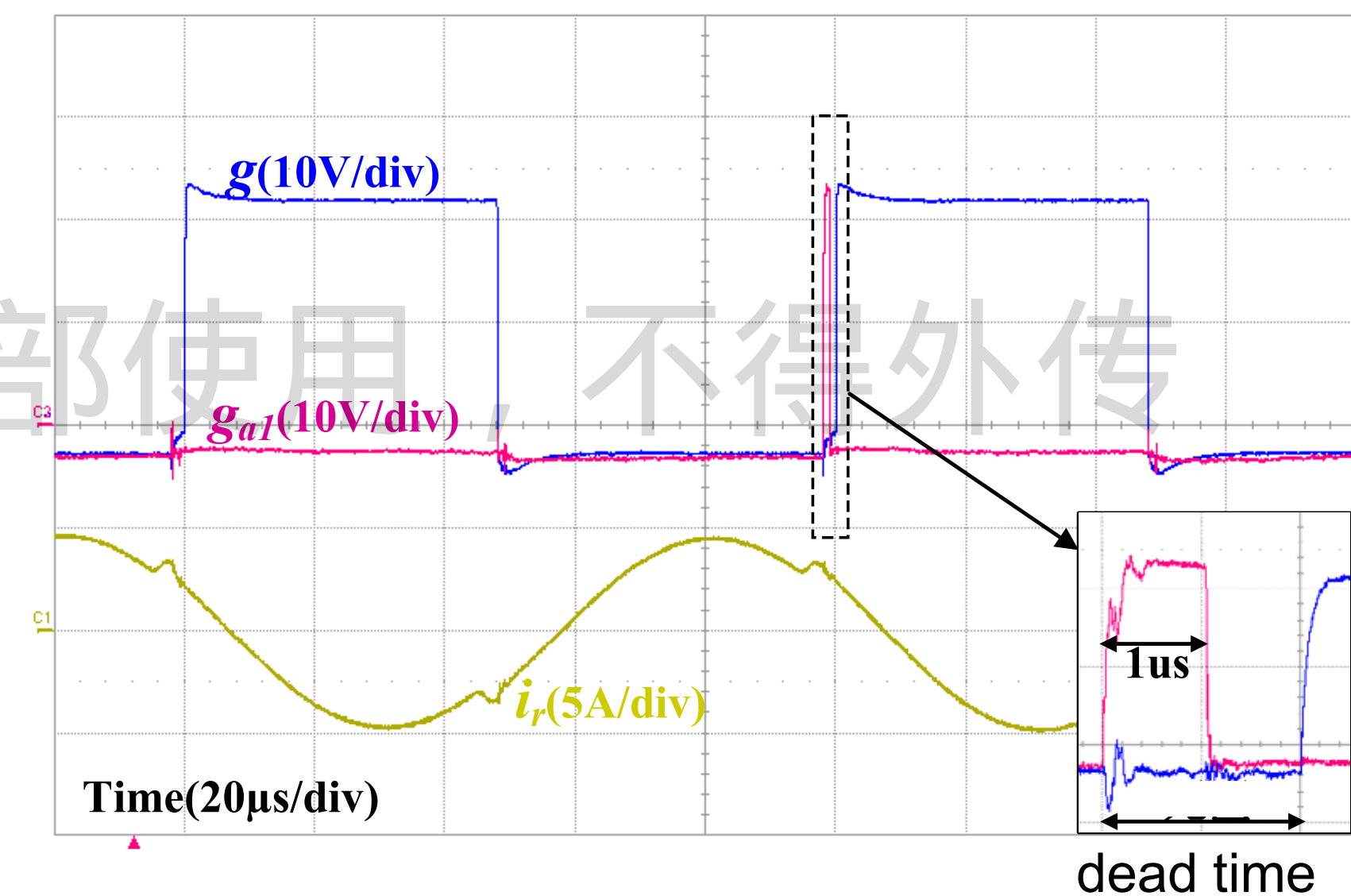
Imbalance degree of series devices < 5%

Experimental results

Arm voltages

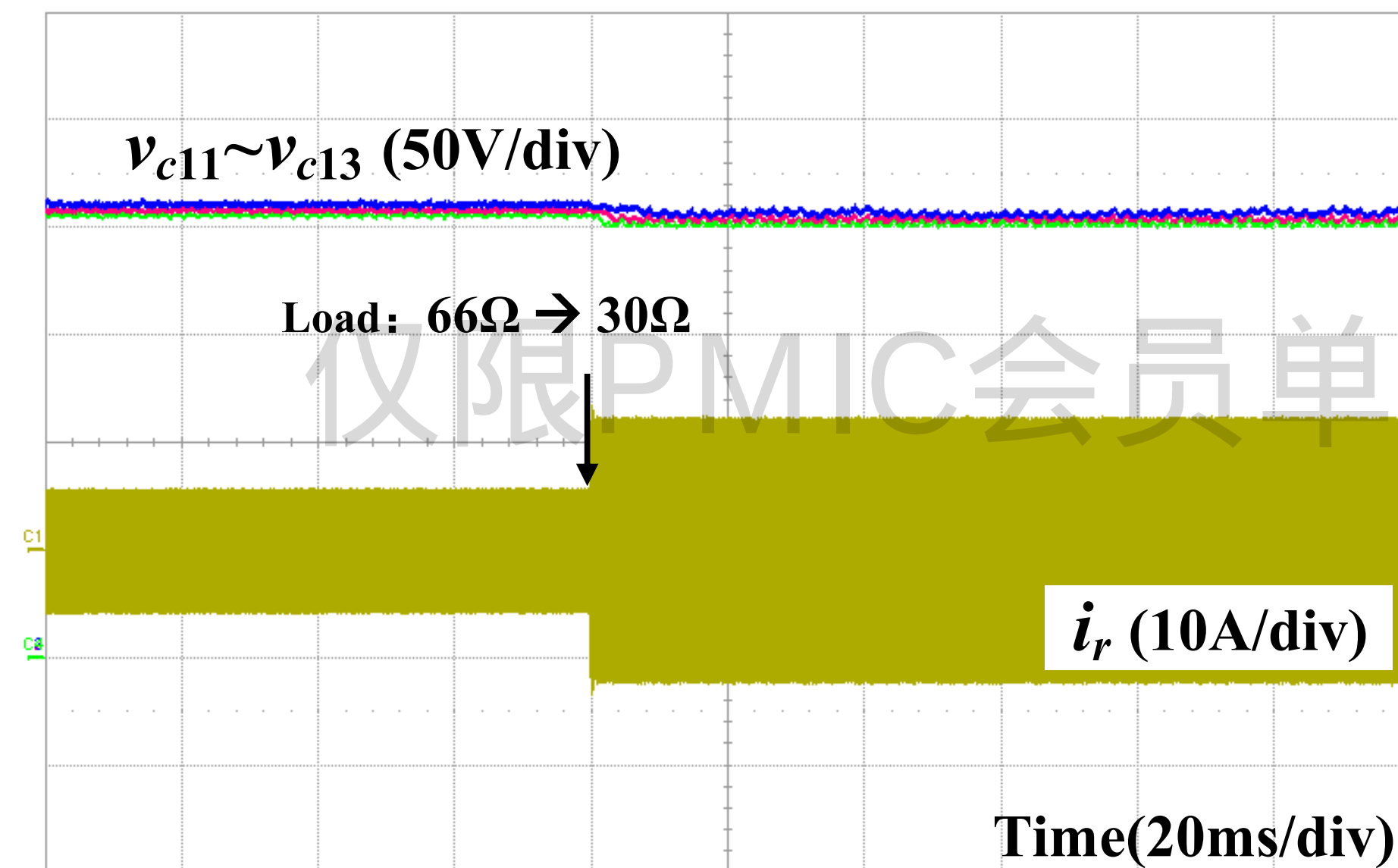


Gate signals

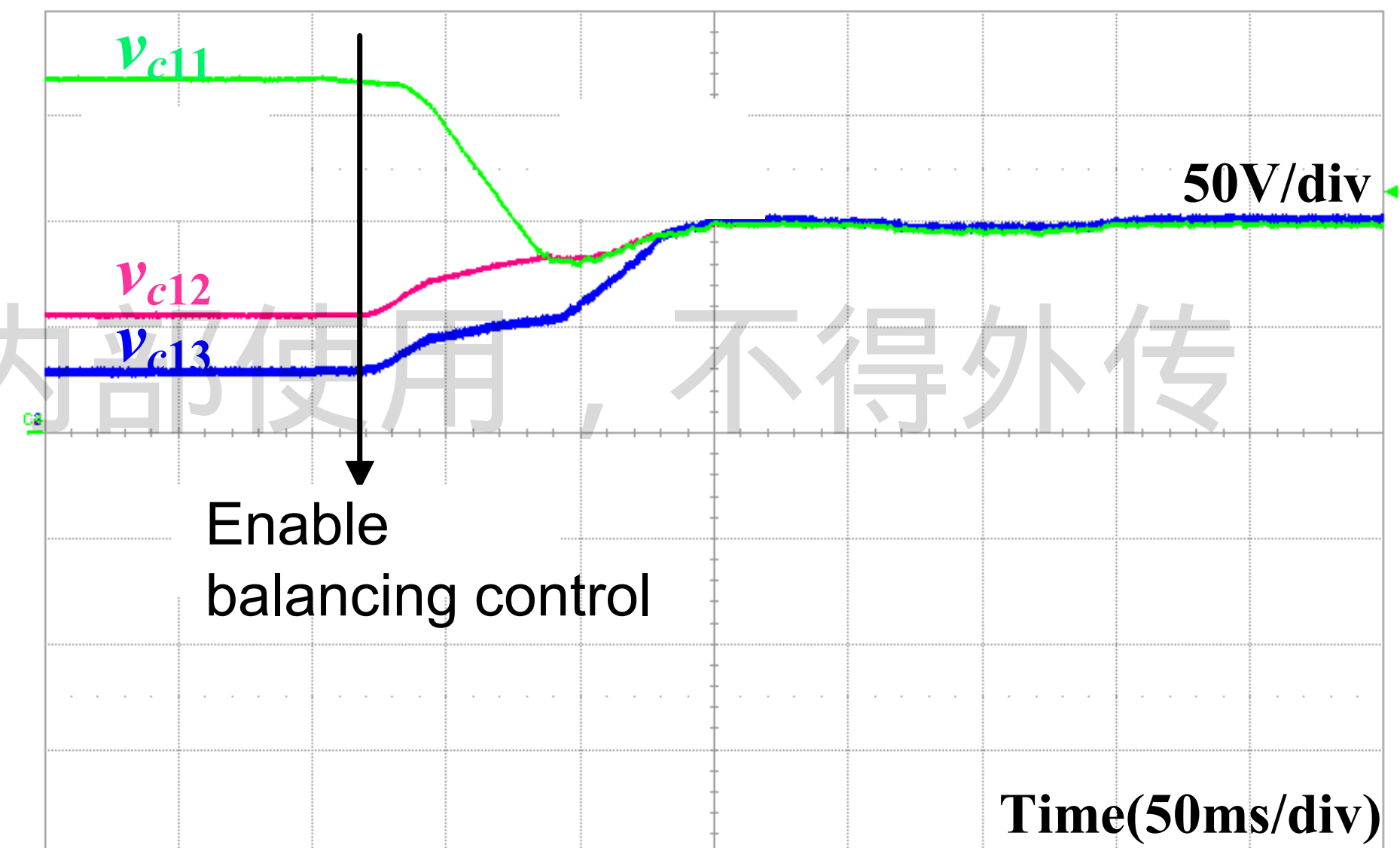


Experimental results

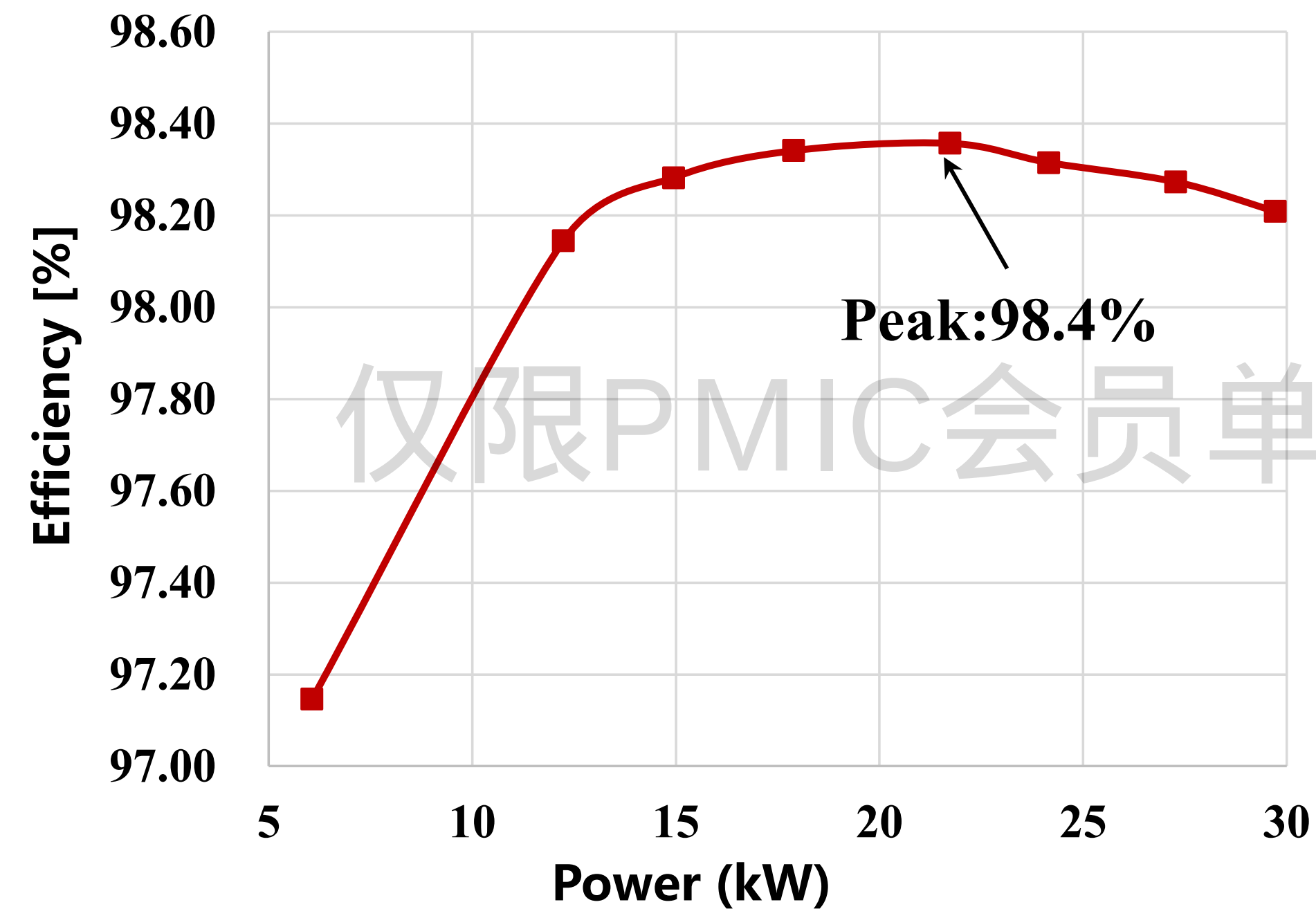
Load change



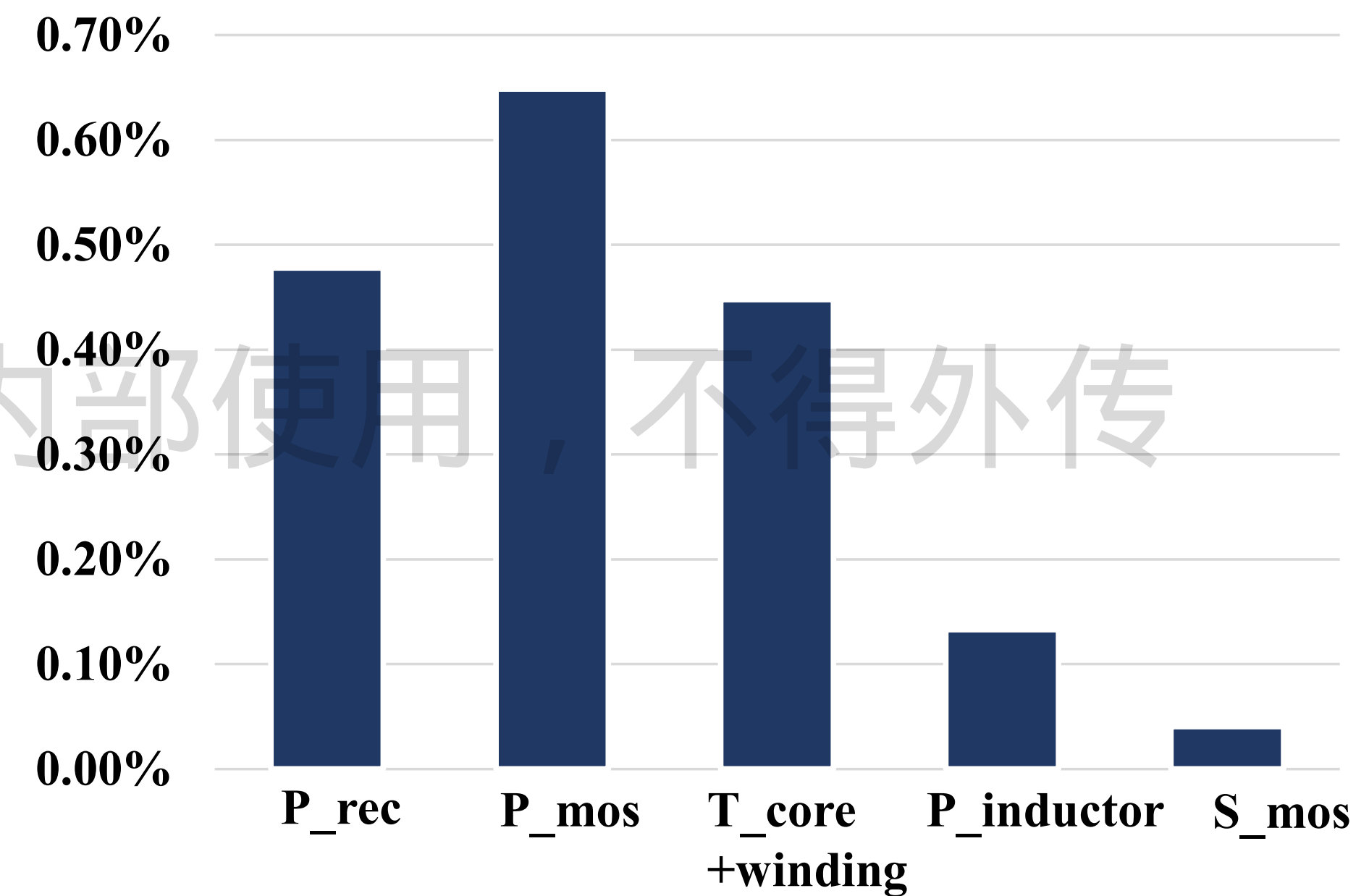
Enable and disable balancing control



Experimental results

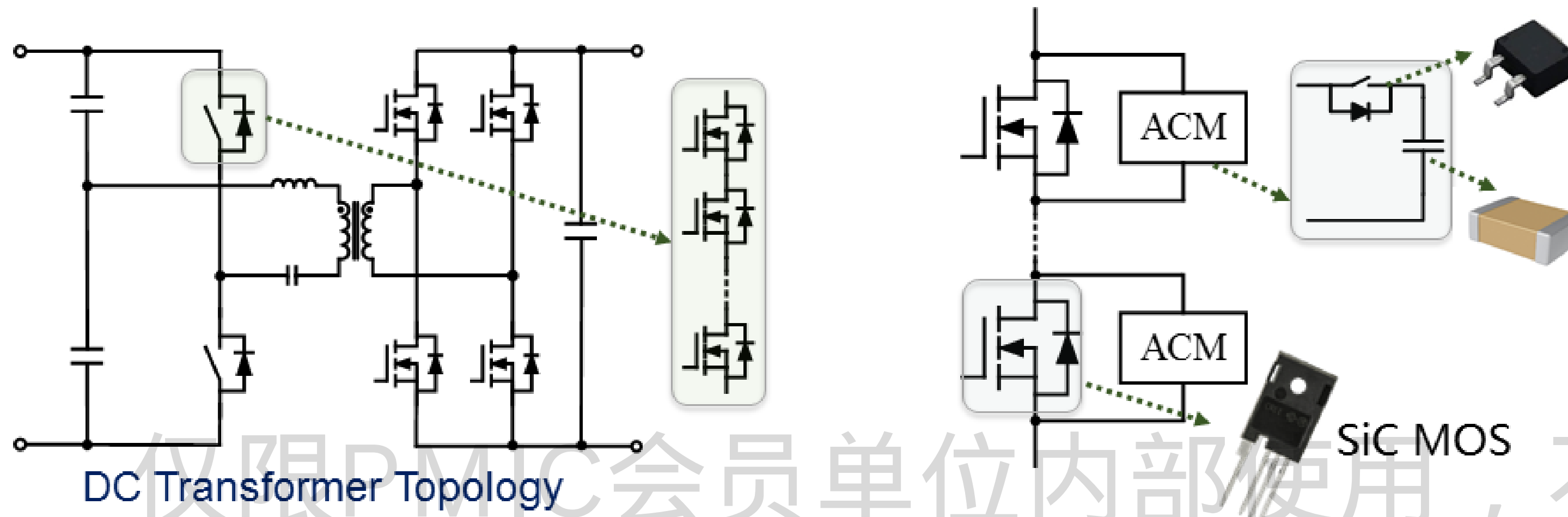


@ 3kV input



Power loss analysis @ 3kV/30kW

Conclusions

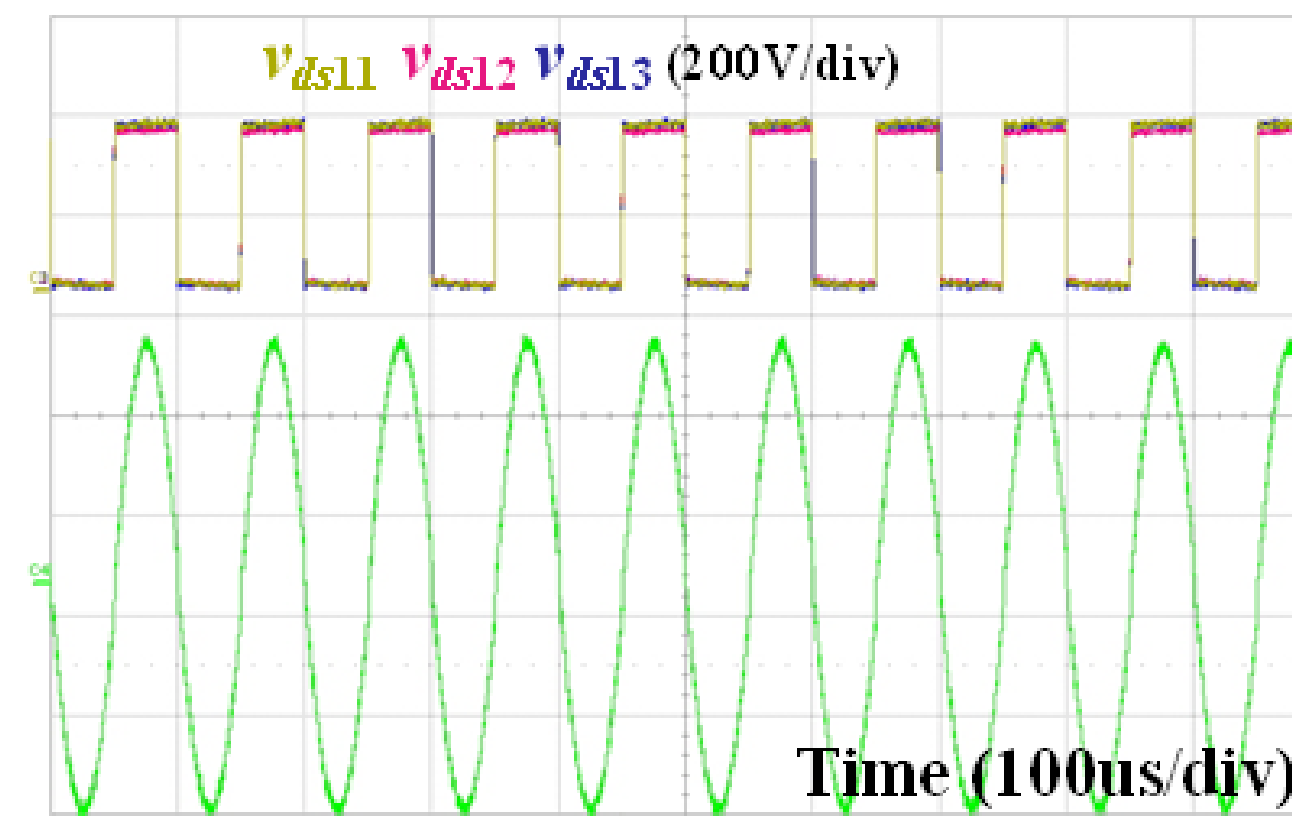


Active clamping balancing circuit

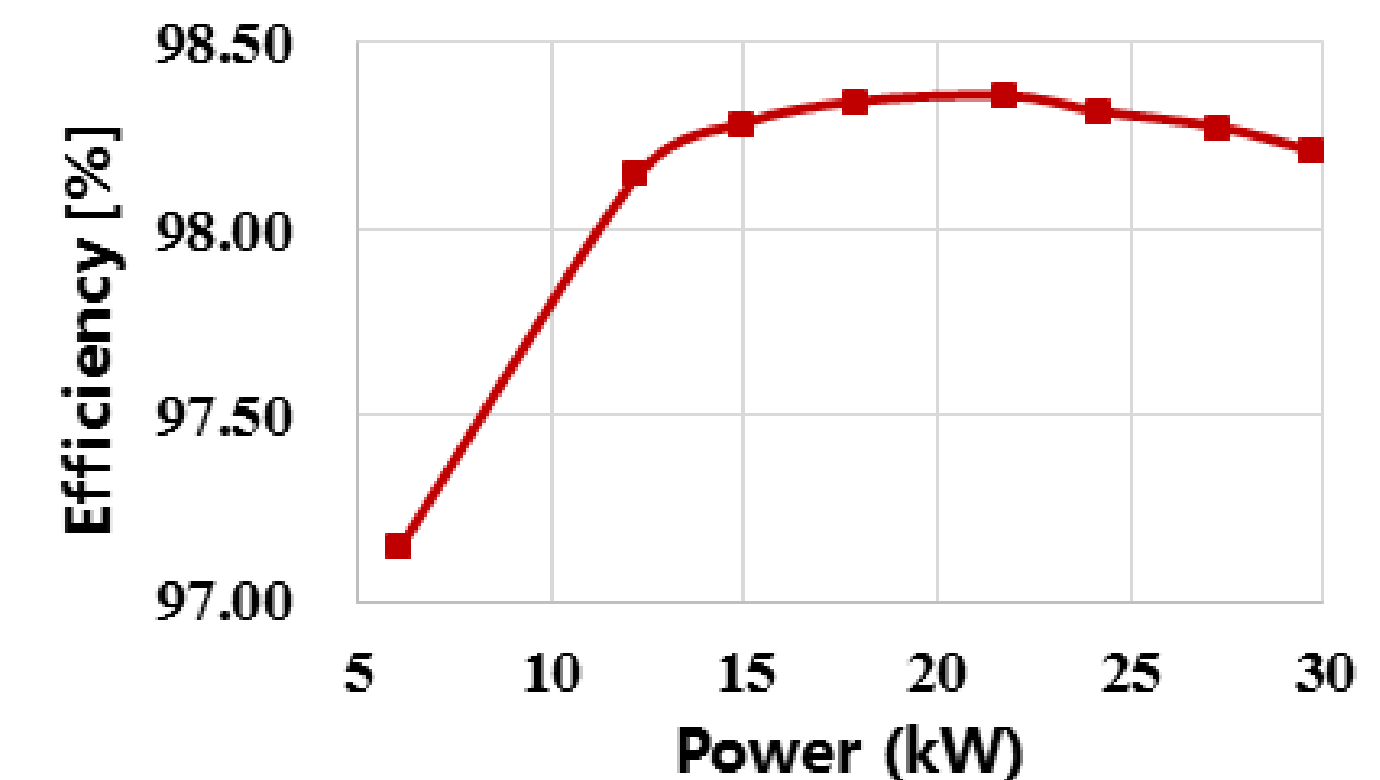
- ✓ No influence on the switching of main device
- ✓ Power loss of the balancing circuit can be ignored



6个SiC MOSFET@10kHz
3kV/750V 30kW



@1kV, 3 devices series-connected
Imbalance degree < 5%



@ 3kV Input

Thank you!

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